

Final Project Report

**Development of carbon and sulphur tolerant anodes of solid
oxide fuel cells**

Project Agreement No. AOARD-074089 & AOARD-084117

Project Period: 03 August 2007 – 02 August 2009

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Date: 14 January 2010

Report Documentation Page				Form Approved OMB No. 0704-0188	
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1. REPORT DATE 26 JAN 2010		2. REPORT TYPE FInal		3. DATES COVERED 03-08-2007 to 02-08-2009	
4. TITLE AND SUBTITLE Development of carbon and sulfur tolerant anodes of solid oxide fuel cells				5a. CONTRACT NUMBER FA23860814117	
				5b. GRANT NUMBER	
				5c. PROGRAM ELEMENT NUMBER	
6. AUTHOR(S) San Ping Jiang				5d. PROJECT NUMBER	
				5e. TASK NUMBER	
				5f. WORK UNIT NUMBER	
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) Nanyang Technological University,50 Nanyang Ave,Singapore 639798,Singapore,SP,639798				8. PERFORMING ORGANIZATION REPORT NUMBER N/A	
9. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES) AOARD, UNIT 45002, APO, AP, 96337-5002				10. SPONSOR/MONITOR'S ACRONYM(S) AOARD	
				11. SPONSOR/MONITOR'S REPORT NUMBER(S) AOARD-084117	
12. DISTRIBUTION/AVAILABILITY STATEMENT Approved for public release; distribution unlimited					
13. SUPPLEMENTARY NOTES Project AOARD-074089 was the preceding grant to this report					
14. ABSTRACT GDC-impregnated Ni/GDC anodes show the significant enhancement of the sulfur-tolerance of the anodes. However, the microstructure of GDC-impregnated Ni/GDC anodes still changes significantly in H2S-H2, indicating that GDC nanoparticles may not be able to completely inhibit the poisoning effect of sulfur on Ni/GDC anodes under present conditions studied. Co-impregnation of Pd-CeO2 was found to be most effective to enhance the activity of the Ni/GDC anodes for the hydrogen oxidation reaction in H2S-H2 and the polarization performance is stable under the condition of 100 ppm H2S-H2 and 200 mAcm-2 at 800oc for 50 hrs. Most important, the SEM results indicate that the impregnated Pd-CeO2 nanoparticles are effective to retard the poisoning effect of sulfur on the microstructure of Ni/GDC anodes, as compared the inhibiting effect of impregnation of Pd or GDC nanoparticles separately.					
15. SUBJECT TERMS fuel cells electrode, solid oxide fuel cells, Ceramics, ion impregnation					
16. SECURITY CLASSIFICATION OF:			17. LIMITATION OF ABSTRACT Same as Report (SAR)	18. NUMBER OF PAGES 48	19a. NAME OF RESPONSIBLE PERSON
a. REPORT unclassified	b. ABSTRACT unclassified	c. THIS PAGE unclassified			

ABSTRACT

The objective of the project is to develop carbon and sulfur tolerant anodes of solid oxide fuel cells (SOFCs). Due to the complicity nature of the project, the scopes of the projects were divided into two main parts: the investigation and development of carbon tolerant anodes and the investigation and development of sulfur tolerant anodes. In the first part, Pd-impregnated $\text{La}_{0.75}\text{Sr}_{0.25}\text{Cr}_{0.5}\text{Mn}_{0.5}\text{O}_{3-\delta}$ /yttria-stabilized zirconia (LSCM/YSZ) composite anode is investigated in detail for the direct utilization of ethanol and methane (the main component of natural gas) in SOFCs. Impregnation of Pd nanoparticles significantly promotes the electrocatalytic activity of LSCM/YSZ composite anodes for the ethanol and methane electrooxidation reaction. At 800°C, the electrode polarization resistance for the methane oxidation is reduced by a factor of 3 after impregnation of 0.10 - 0.66 mg cm⁻² Pd. No carbon deposition was observed for the reaction in ethanol and CH₄ on Pd-impregnated LSCM/YSZ composite anodes. The results demonstrate that the Pd-impregnated LSCM/YSZ composite is a promising carbon-tolerant anode for natural gas fuel-based SOFCs.

The electrochemical impedance behavior for the oxidation reaction in hydrogen, methane and ethanol over a pure and Pd-impregnated Ni/GDC anode of SOFC were also studied under open circuit and dc bias conditions. The preliminary results show that the electrocatalytic activity of Ni/GDC cermet anodes for the oxidation reactions of hydrogen, methane and ethanol can be significantly increased by the addition of Pd nanoparticles and by applying dc bias. This indicates the promising potential of development of carbon tolerance Ni/GDC anodes by optimization of the impregnation of catalytic particles and operational conditions.

In the second part, selected vanadate, chromite and titanate perovskite oxides were successfully synthesized by solid state reaction method and their stability in air, 10% H₂-N₂ and 1% H₂S-H₂ at 1000 and 1200°C was evaluated by XRD analysis. The results indicate that pure $\text{La}_{0.75}\text{Sr}_{0.25}\text{Cr}_{0.5}\text{Mn}_{0.5}\text{O}_{3-\delta}$ (LSCM) is not stable in sulfur-containing fuel. However, the stability of LSCM in 1% H₂S-H₂ can be improved significantly by doping of vanadium or titanium at the B-site of LSCM.

Due to the high electrical conductivity, Ni-based cermet anodes such as Ni/GDC and Ni/YSZ were investigated in H₂S-H₂ fuel. The results indicate that the sulfur tolerance of Ni/GDC anode is significantly better than that of Ni/YSZ anodes. Thus the work was concentrated on the understanding and improvement of the sulfur tolerance of Ni/GDC anodes. Impregnation of Pd nanoparticles reduces significantly the electrode polarization resistance and enhances the stability of the polarization performance of the Ni/GDC anodes in H₂S-H₂ fuel. The results indicate that the infiltrated Pd nanoparticles inhibit the reaction between sulfur and nickel, significantly reducing the poisoning effect of H₂S on the modification of Ni/GDC anode. GDC-impregnated Ni/GDC anodes also shows enhanced sulfur tolerance. However, the microstructure of GDC-impregnated Ni/GDC anodes changes in H₂S-

H₂, indicating that GDC nanoparticles cannot completely inhibit the poisoning effect of sulfur on Ni/GDC anodes.

Finally, co-impregnation of Pd-CeO₂ was found to be most effective to enhance the activity of the Ni/GDC anodes for the hydrogen oxidation reaction in H₂S-H₂ and Pd-CeO₂ impregnated Ni/GDC anode shows the highest sulfur tolerance in H₂S-H₂. There is almost no degradation in polarization performance under the condition of 100 ppm H₂S-H₂ and 200 mAcm⁻² at 800°C for 50 hrs. Most important, the SEM results indicate that the impregnated Pd-CeO₂ nanoparticles are effective to retard the poisoning effect of sulfur on the microstructure of Ni/GDC anodes, as compared to the inhibiting effect of impregnated Pd or GDC nanoparticles separately. Though the tests were not performed on the carbon and sulfur tolerance of Pd-CeO₂-impregnated Ni/GDC anodes, it is expected that Pd-CeO₂ impregnated Ni/GDC would exhibit significant tolerance and activity towards sulfur-containing hydrocarbon fuels such as natural gas.

KEYWORDS

Solid oxide fuel cells; carbon tolerance; sulfur tolerance; Pd; CeO₂; impregnation; La_{0.75}Sr_{0.25}Cr_{0.5}Mn_{0.5}O_{3-δ}/yttria-stabilized zirconia (LSCM/YSZ); Ni/GDC anodes.

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Chapter 1: Introduction

Development of solid oxide fuel cells (SOFCs) that can run on liquid hydrocarbon fuels such as ethanol and diesel is important as compact power sources for portable and military transportation applications. Hydrogen is not an energy source and has to be produced via electrolysis or reforming of other hydrocarbon fuels. On the other hand, liquid hydrocarbon fuels have much higher energy density than gaseous fuels like hydrogen and natural gas. The SOFCs based on liquid fuels like ethanol and diesel can make the power system much more compact and fuel friendly.

Sulfur is a common contaminant in many hydrocarbon fuels. Ni is an excellent catalyst for H_2 electro-oxidation reaction. However, hydrogen sulfide could chemisorption on the Ni surface at low H_2S concentrations and react with Ni to form nickel sulfide (NiS), blocking the active reaction sites for the H_2 adsorption, dissociation, oxidation, and diffusion along Ni surfaces [1]. So Ni/YSZ based cermet anodes have a very low tolerance to fuels containing H_2S even at a very low level (ppm) [2]. Thus, the development of new anode materials or Ni-based anodes with enhanced stability in hydrocarbon fuels and high sulfur tolerance is critical for SOFCs.

The objectives of the AFRL Project are to develop carbon- and sulfur-tolerant anodes for SOFCs. Due to the complicity nature of the project, the scopes of the projects were divided into two main parts: the investigation and development of carbon tolerant anodes and the investigation and development of sulfur tolerant anodes. In the first part of the project, $La_{0.75}Sr_{0.25}Cr_{0.5}Mn_{0.5}O_{3-\delta}$ /yttria-stabilized zirconia (LSCM/YSZ) and Ni/GDC anodes were investigated in detail for the direct utilization of ethanol and methane (the main component of natural gas) in SOFCs. The effect of the impregnation of Pd nanoparticles on the activity and stability of the LSCM/YSZ and Ni/GDC in ethanol and methane was investigated in details. In addition, the phase stability of selected vanadate, chromite and titanate perovskite oxides was also studied in air, 10% H_2 - N_2 and 1% H_2S - H_2 at 1000 and 1200°C. However, due to the inherently low conductivity of the chromite, vanadate and titanate perovskite oxides, work did not perform for the performance and activity of perovskite oxides in sulfur-containing fuels.

The emphasis of the project was shifted to the Ni-based materials due to the high electrical conductivity and high activity for hydrogen and hydrocarbon fuels. A comparative investigation was carried out on Ni/GDC and Ni/YSZ to fundamentally understand the effect of the oxide phase in the cermet anodes. The effect of the impregnation of Pd nanoparticles in Ni/GDC cermet anodes was also investigated and the results indicate that the infiltrated Pd nanoparticles inhibit the reaction between sulfur and nickel and GDC particles, significantly reducing the structural modification of Ni/GDC anode by H_2S . GDC-impregnated Ni/GDC anodes also

shows enhanced sulfur tolerance. However, the microstructure of GDC-impregnated Ni/GDC anodes changes significantly in $\text{H}_2\text{S-H}_2$, indicating that GDC nanoparticles may not completely inhibit the poisoning effect of sulfur on Ni/GDC anodes.

Finally, the co-impregnation of Pd and CeO_2 was investigated briefly on the sulfur tolerance and activity of Ni/GDC anodes in $\text{H}_2\text{S-H}_2$ fuels and the results show the promising potential in the development of highly tolerance anodes towards sulfur based on conventional Ni/GDC anodes.

Chapter 2: Nano-structured Palladium- $\text{La}_{0.75}\text{Sr}_{0.25}\text{Cr}_{0.5}\text{Mn}_{0.5}\text{O}_{3-\delta}/\text{Y}_2\text{O}_3\text{-ZrO}_2$ Composites As Carbon-Tolerant Anodes

Background

In solid oxide fuel cells (SOFCs), Ni has excellent electrocatalytic activity for the H_2 oxidation, high electrical conductivity and good chemical stability with YSZ electrolyte and it is available in abundance. Unfortunately, Ni-based anodes are not stable in hydrocarbons ascribed to carbon deposition [3, 4] and sulfur poisoning.^[2] High steam/carbon ratio is needed to suppress the carbon deposition on Ni-based anodes, which is not an attractive option for fuel cell as it reduces the electric efficiency by diluting fuel and causes the thermal management problems.

To overcome the limitations of Ni/YSZ based anodes, there are currently activities in the development of alternative anode materials such as ceria, titanate and lanthanum chromite based oxides [5, 6]. For example, Tao et al. [7] showed the comparable performance of $\text{La}_{0.75}\text{Sr}_{0.25}\text{Cr}_{0.5}\text{Mn}_{0.5}\text{O}_{3-\delta}$ (LSCM) anodes in wet H_2 with that of the Ni/YSZ based cermets. LSCM is chemically stable to YSZ with relatively good stability in a reducing atmosphere at high temperatures, and it is a p-type conductor with conductivity of $\sim 38 \text{ S cm}^{-1}$ in air and 1.5 S cm^{-1} in 5% H_2 at 900°C [8]. Therefore LSCM is considered as a promising anode material for SOFCs. However, the catalytic activity of LSCM for methane steam reforming is low [9]. Our studies on LSCM-based electrodes show that the electrocatalytic activity of LSCM-based materials is not high in methane fuel [10].

One strategy to improve the performance of SOFC electrodes is the catalytic promotion with the addition of nanosized oxides or metals into a SOFC electrode. We have shown previously that introduction of Gd-doped CeO_2 (GDC) nanoparticles substantially enhances the activity of LSCM for methane oxidation [11]. In this project, we impregnated nanosized Pd particles into LSCM/YSZ composite anode to promote the electrocatalytic activity and carbon-tolerant of LSCM for the methane electrochemical oxidation reaction. The catalytic promotion of Pd in LSCM/YSZ anode was investigated with different Pd loadings in weakly humidified H_2 and CH_4 streams. The promotion mechanism of Pd for methane oxidation is discussed.

Experimental

YSZ electrolyte substrates were prepared from 8 mol% YSZ (Tosoh Corporation, Japan) powders by die pressing and sintered at 1550°C for 4 h. The diameter of the YSZ electrolyte was $\sim 20 \text{ mm}$. The surface of YSZ discs was ground using sandpaper to increase the roughness of the surface and the contact between the electrode and the

YSZ electrolyte. The thickness of the YSZ electrolyte was kept constant as 1.3 ± 0.03 mm by grinding.

$\text{La}_{0.75}\text{Sr}_{0.25}\text{Cr}_{0.5}\text{Mn}_{0.5}\text{O}_{3-\delta}$ (LSCM) powder was prepared using glycine-nitrate process (GNP). Stoichiometric amounts of lanthanum nitrate ($\text{La}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$), strontium nitrate ($\text{Sr}(\text{NO}_3)_2$), chromium nitrate ($\text{Cr}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$) and manganese nitrate ($\text{Mn}(\text{NO}_3)_2$) (all from Sigma-Aldrich) were dissolved in distilled water. Then stoichiometric amount of glycine ($\text{NH}_2\text{-CH}_2\text{-COOH}$, Alfa-Aesar) was added to the solution, and was boiled to evaporate excess water. The resulting viscous liquid was ignited and underwent combustion to form black ash. Afterwards the ash was calcined at 1200°C in air for 2 h to obtain LSCM powder. LSCM and YSZ powder in a 1:1 weight ratio were mixed and ball milled in isopropanol for 10 h. After drying, the mixture was mixed intimately with polyethylene glycol (400 MW) and 5 wt % graphite as a pore-former to form the slurry of LSCM/YSZ composite. Subsequently the slurry was painted to the YSZ electrolyte disk and sintered at 1200°C in air for 2 h to produce LSCM/YSZ (50/50 wt %) composite anode. The thickness and the surface area of the anode after sintering were around $40\ \mu\text{m}$ and $0.4\ \text{cm}^2$, respectively.

Impregnation of Pd was performed by dripping a drop of $0.25\ \text{M}$ $\text{Pd}(\text{NO}_3)_2$ solution to the surface of a LSCM/YSZ composite anode, and the solution infiltrated through the porous anode by a capillary action. The electrode surface was wiped gently with a soft tissue and dried in air. The impregnated anode was fired at 700°C in air for 1 h to decompose $\text{Pd}(\text{NO}_3)_2$ to PdO. The PdO loading in the anode was determined from the weight difference before and after impregnation, and the loading was increased by repeating the impregnation process. For the sake of simplicity, the impregnated Pd loading was converted and calculated based on metallic palladium, i.e., Pd loading. The phases of synthesized LSCM powder and LSCM/YSZ composite anodes with and without Pd impregnation were identified by powder X-ray diffraction (XRD) (Philips, PW 1050).

A three-electrode arrangement was used for the electrochemical measurement. Platinum paste was painted onto the opposite side of the LSCM/YSZ composite anode as the counter electrode and to the edge of the YSZ substrate to form a ring reference electrode. Methane and hydrogen humidified at room temperature (97% $\text{CH}_4/3\%\ \text{H}_2\text{O}$, 97% $\text{H}_2/3\%\ \text{H}_2\text{O}$) were used as fuels. The fuel flow rate was controlled at $80\ \text{mL min}^{-1}$ while the counter and reference electrodes were exposed to air. Electrochemical impedance spectroscopy (EIS) was carried out using a Solartron 1260 frequency response analyzer coupled with a Solartron 1287 electrochemical interface. The impedance spectra of the cell were recorded at open circuit potential (OCP) with amplitude of 10 mV over the frequency range from 0.01 Hz to 1 MHz. The electrode polarization (interface) resistance, R_E was determined by the difference between the low and high frequency intercepts on the impedance curves. The electrode ohmic resistance, R_Ω was measured from the high frequency intercept on the impedance curves. The polarization curves were measured by sweeping the

potential at a scan rate of 5 mV s^{-1} . For comparison, LSCM/YSZ composite anodes without Pd impregnation were measured under the same conditions.

Microstructure of the anodes before and after testing was inspected by scanning electron microscopy (SEM, JEOL JSM-6340F, Japan). X-ray photoelectron spectroscopy (XPS) was performed on the Pd-impregnated LSCM/YSZ samples before and after reduction using a Kratos AXIS Ultra spectrometer with a monochromatized Al Ka X-ray source (1486.71 eV). The sample was reduced in hydrogen atmosphere at 900°C and was cooled quickly in the hydrogen atmosphere to room temperature. The binding energy scale of the XPS spectrum was calibrated with the C 1s peak at 285.00 eV.

Results and discussions

Phase identification and microstructure of anodes

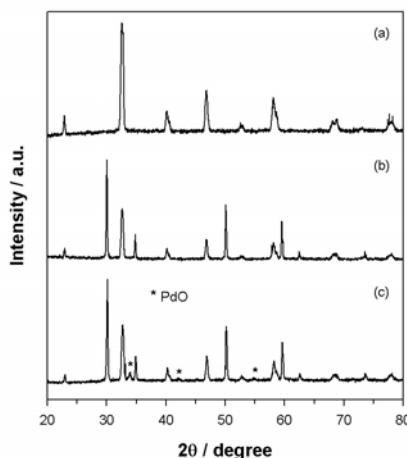


Figure 1. XRD patterns (a) LSCM powder, (b) LSCM (50 wt %)/YSZ (50 wt %) composite, and (c) impregnated Pd-LSCM/YSZ composite (Pd loading = 1.2 mg cm^{-2}).

The XRD results of LSCM powder and LSCM/YSZ composite powder with and without Pd impregnation are shown in Fig. 1. The patterns of synthesized LSCM powder using GNP method are identical to the $\text{La}_{0.75}\text{Sr}_{0.25}\text{Cr}_{0.5}\text{Mn}_{0.5}\text{O}_3$ using a conventional solid-state method [10]. There is no chemical reaction between LSCM and YSZ in the LSCM/YSZ (50/50 wt %) composite anode as no Bragg peaks were detected other than those expected for LSCM and YSZ (Fig. 1b). As seen in Fig. 1c, the impregnated Pd existed in the form of PdO. XPS spectra were obtained for a Pd-impregnated LSCM/YSZ anode before and after reduction in H_2 . The $\text{Pd}3d_{5/2}$ and $\text{Pd}3d_{3/2}$ binding energy displayed at 337.23 and 342.63 eV for the sample before the reduction are characteristic peaks of PdO, while the $\text{Pd}3d_{5/2}$ and $\text{Pd}3d_{3/2}$ binding energy displayed at 335.42 and 340.72 eV for the sample after reduction can be assigned to Pd. There is a very weak peak at 342.63 eV in the XPS spectrum for the sample after the reduction and the characteristic peak at 337.23 eV appears to be

overlapped with the rising shoulder of the $\text{Pd3d}_{5/2}$ at 335.42 eV. This may show that Pd/PdO_x could be existed on the surface of Pd nanoparticles in the Pd-impregnated LSCM/YSZ composite anodes.

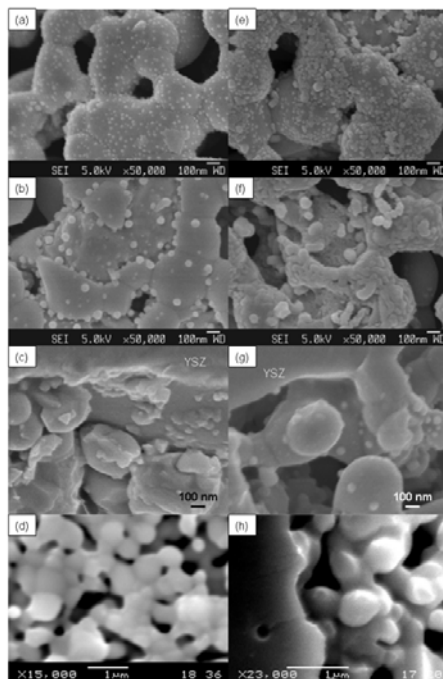


Figure 2. SEM images of (a-c) 0.36 mg cm^{-2} Pd impregnated LSCM/YSZ composite anode (a: surface before testing, b: surface after testing, c: cross-section after testing) and of (e-g) 1.02 mg cm^{-2} Pd impregnated LSCM/YSZ composite anode (e: surface before testing, f: surface after testing, g: cross-section after testing). Images of surface and cross-section of a pure LSCM/YSZ composite anode without Pd-impregnation are shown in (d) and (h). The anodes were tested at 800°C in wet CH_4 .

Figure 2 shows SEM images of the surface and the cross-section of LSCM/YSZ composite anodes with different Pd loadings, before and after the electrochemical testing. After impregnation, PdO particles were uniformly distributed on the surface of the anode. The size of PdO particles of freshly prepared anodes with Pd loading of 0.36 mg cm^{-2} (Fig. 2a) and 1.02 mg cm^{-2} (Fig. 2e) was in the ranges 10 - 20 nm and 10 - 50 nm, respectively. This indicates that the size of PdO nanoparticles is related to the Pd loading. After electrochemical testing at 800°C in wet CH_4 , the palladium particle size with the lower Pd loading increased to 30 - 60 nm (Fig. 2b), while it was 60 - 80 nm in the case of the higher Pd loading (Fig. 2f). In the case of higher Pd loading (1.02 mg cm^{-2} Pd), palladium particles are agglomerated and spread on the LSCM/YSZ particles (Fig. 2f). The significant agglomeration of impregnated Pd is most likely due to the transformation of PdO to Pd, causing a rapid growth of the metallic Pd under reducing environment at high temperatures. From the images of cross-section, there are nano-sized particles distributed at the electrode/electrolyte interface regions (Fig. 2c and 2g), indicating that $\text{Pd}(\text{NO}_3)_2$ solution penetrated through the porous anode. On the other hand, the surface and cross-section of LSCM/YSZ composite anodes without Pd impregnation are clean with no nano-sized particles and the particle size of LSCM/YSZ composites is in the range of $\sim 0.5 \mu\text{m}$.

(Fig.2d and 2h). Energy dispersive X-ray spectroscopy (EDX) of anodes with Pd impregnation revealed the existence of Pd, indicating that the nano-sized particles on the surface and inside the bulk of the anodes are Pd.

Electrochemical impedance behaviour of Pd- impregnated LSCM/YSZ anode

Figure 3 shows the impedance responses of LSCM/YSZ composite anodes at 800°C for the reaction in wet H₂ (97% H₂/3% H₂O) with respect to Pd loadings. As seen, the impedance responses for the oxidation reaction in wet H₂ are not significantly affected by the impregnation of Pd nanoparticles. For the reaction in wet H₂, impregnation of Pd into composite anode in the loading range of 0.10 - 0.66 mg cm⁻² has little effect on the electrode polarization (interface) resistance (R_E) compared to that without Pd-impregnation. R_E is ~1.0 Ω cm² for a pure LSCM/YSZ composite anode without Pd impregnation and it changed slightly to ~0.8 Ω cm² for the composite anodes with the impregnated Pd nanoparticles. However, when Pd loading is higher than 0.66 mg cm⁻², R_E starts to increase. The increase in R_E corresponds to the increase in the electrode ohmic resistance, R_Ω (Fig.3b), indicating that the increase in the polarization resistance is probably related to the ohmic resistance of the electrode.

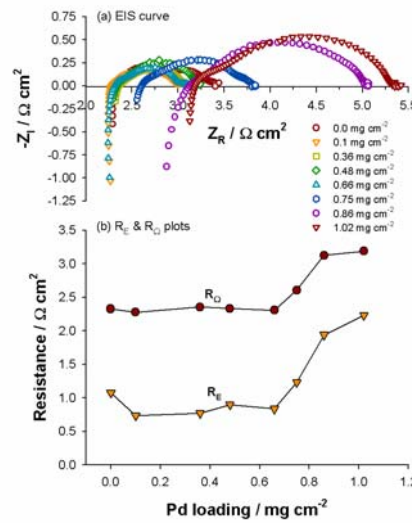


Figure 3. (a) Impedance responses at open circuit potential and (b) dependence of the electrode polarization (R_E) and ohmic resistances (R_Ω) as a function of the impregnated Pd loadings (unit: mg cm⁻²) for the reaction in wet H₂ at 800 °C.

In contrast to the impedance response of the H₂ oxidation reaction, the impedance arc for the reaction in wet CH₄ (97% CH₄/3% H₂O) is significantly reduced with the Pd impregnation (Fig.4). For the methane oxidation on a pure LSCM/YSZ composite anode, R_E is 6.71 Ω cm² at 800°C. With impregnating a small amount of Pd (0.10 mg cm⁻², ~0.8 wt %Pd), R_E for the reaction in wet CH₄ is reduced significantly to 1.96 Ω cm² (Fig. 4a). Impregnation of a small amount of Pd nanoparticles results in a more than 3 times reduction in the electrode polarization resistance for the methane

oxidation reaction. With further increase in the loading of Pd nanoparticles in the range of 0.10 - 0.66 mg cm⁻², the change in the R_E is very small (Fig. 4b). Nevertheless, when the impregnated Pd loading is higher than 0.66 mg cm⁻², both R_Ω and R_E start to increase, similar to the observation for the H₂ oxidation reaction on Pd impregnated LSCM/YSZ composite anodes in wet H₂ (Fig. 3).

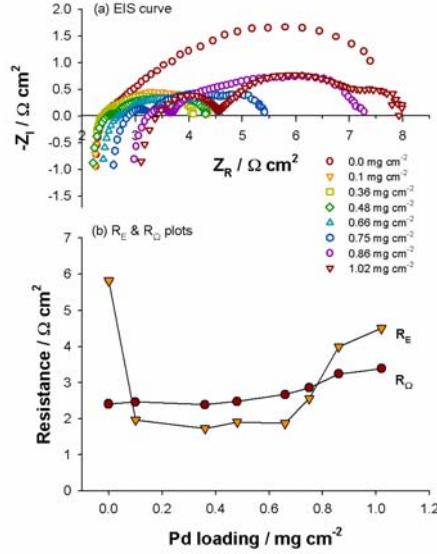


Figure 4. (a) Impedance responses at open circuit potential and (b) dependence of the electrode polarization (R_E) and ohmic resistances (R_Ω) as a function of the impregnated Pd loadings (unit: mg cm⁻²) for the reaction in wet CH₄ at 800 °C.

The change of R_Ω with the Pd loading is similar for the reaction in both wet H₂ and wet CH₄ (Fig. 3b and 4b). At low Pd loading range (≤ 0.66 mg cm⁻²), no significant changes in the electrode ohmic resistance of cells were observed compared to that of the anode without Pd-impregnation. With further increasing Pd loading, R_Ω starts to increase. The increased electrode ohmic resistance of the LSCM/YSZ composite anodes with higher Pd loading indicates that the palladium may not only exist as pure metallic states under fuel reducing condition in SOFC operating environment.

The impedance responses for the reaction in wet CH₄ on Pd impregnated LSCM/YSZ composite anodes were analyzed by an equivalent circuit method. The measured impedance curves were fitted with an equivalent circuit $LR_\Omega(Q_1R_1)(Q_2R_2)(Q_3R_3)$, in which L is the inductance, R_Ω is the ohmic resistance of cell, R_1 and Q_1 , R_2 and Q_2 , and R_3 and Q_3 are the electrode polarization resistance and constant phase element (CPE) at high-, medium-, and low-frequencies, respectively. Good fitting with the equivalent circuit to the experimental data are obtained. The fitted results are summarized in Table 1. The most interesting observation is the significant change in the electrochemical impedance behaviour of the LSCM/YSZ composite anodes with Pd impregnation for the methane electrooxidation reaction in wet CH₄. With the impregnation of Pd nanoparticles, the

size of the impedance arc is reduced significantly. For the reaction on a 0.75 mg cm^{-2} Pd impregnated LSCM/YSZ composite anode, the overall R_E is $1.92 \text{ } \Omega\text{cm}^2$, substantially smaller than a R_E value of $6.71 \text{ } \Omega\text{cm}^2$ measured for the reaction on a pure LSCM/YSZ composite anode.

Table 1. Fitted impedance results for the methane oxidation reaction in wet CH_4 on LSCM/YSZ anodes with and without Pd impregnation at 800°C .

Pd loading (mg cm^{-2})	Ohmic resistance ($\Omega \text{ cm}^2$) R_Ω	Electrode polarization resistance ($\Omega \text{ cm}^2$)		
		High-Frequency arc (R_1)	Medium-Frequency arc (R_2)	Low-Frequency arc (R_3)
0.0	2.40	0.10	2.51	4.10
0.10	2.35	0.08	1.58	0.31
0.75	2.83	0.43	1.60	0.56
1.02	3.45	1.15	2.76	0.70

LSCM is a p-type conductor and shows limited mixed ionic and electronic conductivity under SOFC operation conditions. As shown in a previous study, the methane oxidation reaction in wet CH_4 on pure LSCM/YSZ composite anodes may be controlled by the oxygen surface exchange and diffusion process, which is limited by the high energetic process of oxygen vacancy diffusion in the LSCM perovskites.⁹ The profound impact on the reduction of the electrode polarization impedance at low frequencies by the impregnated Pd nanoparticles indicates the promoting effect of palladium on the oxygen surface exchange and diffusion process and on the CH_4 decomposition.

Polarization performance and stability of Pd- impregnated LSCM/YSZ anodes

The polarization performance of LSCM/YSZ composite anodes for the oxidation reaction in wet H_2 and wet CH_4 at 800°C as a function of impregnated Pd loadings is shown in Fig. 5. Similar to the impedance behaviour, the effect of impregnated Pd nanoparticles is significantly different for the reaction in wet H_2 and in wet CH_4 . Pd impregnation has little effect on the electrocatalytic activity of the LSCM/YSZ composite anodes for the oxidation reaction in wet H_2 (Fig.5a). The changes in the polarization behaviour for the H_2 oxidation reaction are very small for the LSCM/YSZ composite anodes with respect of the Pd loading in the range of $0.10\text{--}0.75 \text{ mgcm}^{-2}$. However, the promoting effect of impregnated Pd nanoparticles is significant for the methane oxidation reaction. The overpotential decreases significantly with the impregnation of Pd nanoparticles (Fig.5b). For the methane oxidation reaction on a pure LSCM/YSZ anode, overpotential, η , was as high as 428 mV at a current density of 100 mA cm^{-2} . After impregnation of 0.10 mg cm^{-2} Pd, η decreased rapidly to 185 mV , a reduction of more than twofold in the polarization potential. With further increasing of the Pd loadings, the overpotential increases

significantly for the reaction in wet H₂ and wet CH₄ (Fig.5c). This is in line with the changes in the electrode polarization resistance for the reaction on Pd impregnated LSCM/YSZ composite anodes measured at open circuit (see Figs.3&4).

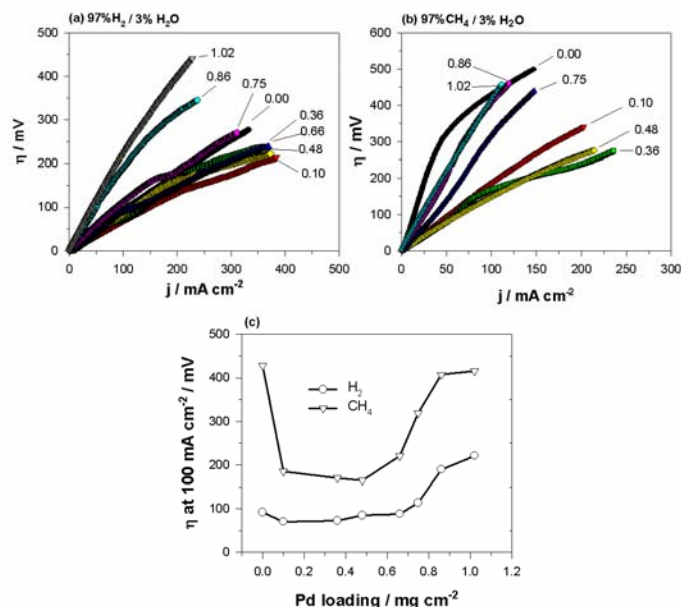


Figure 5. Polarization performance for the reaction in (a) wet H₂ and (b) wet CH₄ as a function of Pd loadings at 800°C. The dependence of overpotential on the Pd loadings measured at a constant current density of 100 mA cm⁻² is shown in (c). Numbers are Pd loading in mg cm⁻².

The stability of an impregnated Pd-LSCM/YSZ composite anode was also investigated in wet methane at 800 °C under a constant current density of 100 mA cm⁻² for 15 h. The results are shown in Fig.6. The anodic voltage and overpotential were constant after an initial rapid change in the first few minutes during the 15 h test (Fig.6a). As shown in Fig. 6b, compared to the EIS measured before the stability test, there is no evident change in the size and shape of the impedance responses, indicating no significant change in the electrode polarization resistance of the anode. After the test, the surface and cross-section of the impregnated Pd-LSCM/YSZ composite anodes were examined and no carbon deposition was observed. Both polarization performance and electrochemical impedance responses indicate that the Pd-impregnated LSCM/YSZ composite anode is stable in the stream of 97% CH₄/3% H₂O at 800°C under the conditions studied. This indicates that the microstructure of the nano-structured Pd-impregnated LSCM/YSZ composite anodes formed after the initial grain growth and agglomeration (Fig.2) would be relatively stable under SOFC operating conditions at 800°C.

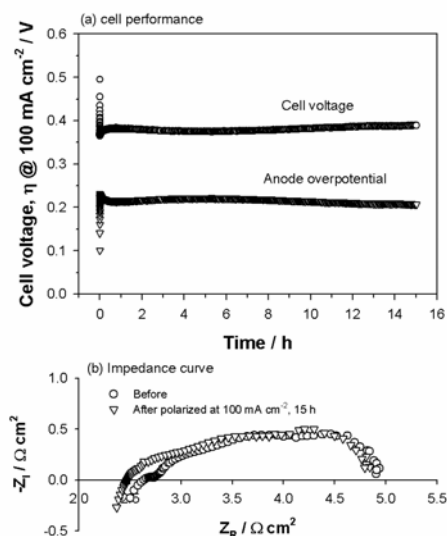


Figure 6. Stability of an impregnated Pd-LSCM/YSZ composite anode for the methane oxidation reaction in wet CH₄ at 800 °C; (a) polarization potential under a constant current load of 100 mA cm⁻², and (b) the electrochemical impedance of the anode measured under open circuit potential at 800 °C before and after the stability test. Pd loading was 0.36 mg cm⁻².

Pd-impregnated LSCM/YSZ composite anodes for ethanol oxidation

Palladium-impregnated LSCM/YSZ composite anode was also investigated for the direct utilization of methane and ethanol fuels in SOFCs. The performance of the cells with LSCM/YSZ composite anodes and Pt cathodes for the oxidation reaction in H₂, CH₄ and C₂H₅OH at 800 °C is shown in Fig. 7. The significant changes in the cell performance are most likely due to the changes in the electrochemical activities of the anode as the Pt cathode and thickness of the YSZ electrolyte were kept constant in this study. Similar to the impedance behaviour, the effect of the impregnated Pd nanoparticles is most pronounced for the reaction in methane and in ethanol. The changes in the polarization behaviour in the H₂ fuel are small for the Pd-impregnated LSCM/YSZ composite anode, indicating an insignificant effect of Pd nanoparticles on the electrocatalytic activity of the LSCM/YSZ composite anodes for the H₂ oxidation reaction (Fig.7a). However, the promoting effect of the impregnated Pd nanoparticles is substantial for the methane oxidation reaction. The maximum power output is 24 mW cm⁻² for the cell with a pure LSCM/YSZ composite anode and is almost doubled to 45 mW cm⁻² with the impregnation of Pd nanoparticles (Fig.7b). For the ethanol oxidation reaction on a pure LSCM/YSZ anode, the cell power density is 14 mW cm⁻². After the impregnation of Pd nanoparticles, the power density reaches 111 mW cm⁻², an increase of 8 times in power output. This is in line with the remarkable decrease in the electrode polarization resistance for the reaction on the Pd-impregnated LSCM/YSZ composite anode measured at open circuit [12].

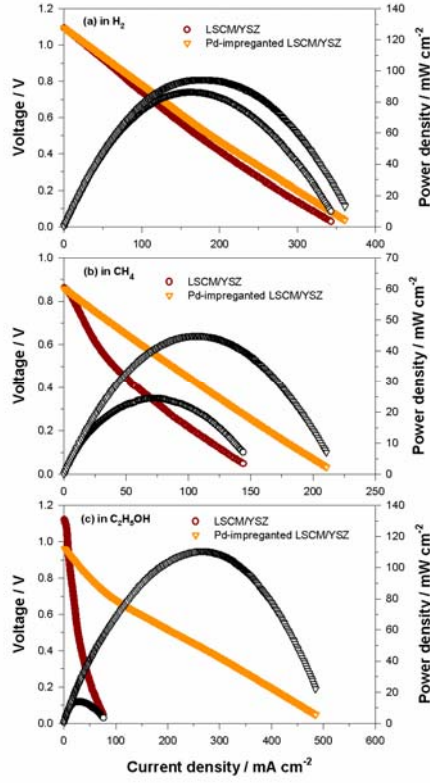


Figure 7. Plots of cell performances of cells with Pd-impregnated LSCM/YSZ anode and Pt cathode in different fuels at 800 °C. Pd loading was 0.36 mg cm⁻² and thickness of the YSZ electrolyte was ~1mm.

Reaction mechanism for methane oxidation reaction

The exact methane oxidation mechanism on composite anode in SOFCs is very complicated. Under SOFC conditions, the possible reactions in wet methane are as follows:

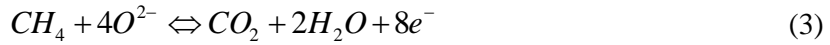
- (a) methane cracking



- (b) partial oxidation



- (c) complete oxidation



- (d) steam reforming reaction



No carbon deposits were detected after testing in wet CH₄ on pure and Pd-impregnated LSCM/YSZ composite anode under conditions in the present study. Thus it could be concluded that the cracking of methane according to reaction 1 is not likely the main reaction path on Pd-impregnated LSCM/YSZ composite anode.

Tao et al. investigated the catalytic activity of LSCM for methane oxidation and they concluded that LSCM is a complete oxidation catalyst rather than a partial oxidation

catalyst in methane oxidation as CO_2 dominates CO production [13]. Hibino et al. reported that addition of a small amount of Pd (0.145 mg cm^{-2}) to the anode in a single-chamber SOFC significantly promotes the partial oxidation of methane to H_2 and CO [14]. Therefore the methane oxidation reaction on Pd-impregnated LSCM/YSZ composite anode could proceed via either complete oxidation, partial oxidation reaction path, or steam reforming followed by the electrochemical oxidation of CO and H_2 .

Under SOFC operating condition, LSCM/YSZ composite could act as an oxygen storage/exchange reservoir. Thus, the interaction between mixed conducting LSCM/YSZ oxides and palladium metal could lead to the formation of palladium oxide such as PdO and/or nonstoichiometric PdO_x on the surface of metallic Pd, i.e., the coexistence of Pd and PdO/ PdO_x during the methane oxidation reaction in wet CH_4 . The existence of PdO/ PdO_x on the surface of Pd appears to be supported by the weak peak of $\text{Pd}3d_{3/2}$ at 342.63 eV for the reduced sample and by the increase in the electrode ohmic resistance of the LSCM/YSZ composite anodes with high Pd loadings (see Figs.3&4). The formation of PdO/ PdO_x on the electrode surface would increase the contact resistance between the anode and the current collector as PdO/ PdO_x is a semiconductor.

Nabae et al.[15] studied the catalytic behaviour of Pd-Ni alloys on $\text{La}_{0.8}\text{Sr}_{0.2}\text{CrO}_3/\text{Ce}_{0.8}\text{Sm}_{0.2}\text{O}_2$ (LSC/SDC) composite anodes in dry CH_4 . The results suggest that the rate determining step for the reaction in dry CH_4 is the decomposition of CH_4 and the addition of Pd-Ni nanoparticles significantly promotes the cleavage of C-H bonds of CH_4 . Pure LSCM/YSZ composite anodes also show high electrode polarization resistance (Fig.4) and high overpotential losses (Fig. 5) for the reaction in wet CH_4 , consistent with that observed on pure LSC/SDC anodes [15]. The very large electrode polarization resistance associated with low frequencies may indicate the dominance of the surface exchange and diffusion of reactant species such as oxygen on the LSCM/YSZ composite anodes or the very low concentration of H_2 for the methane oxidation reaction. Pd impregnation substantially decreases the electrode polarization resistance and the polarization losses. The promotion effect of Pd nanoparticles is particularly effective for the electrode process associated with low frequencies. The enhancing effect of Pd on the surface exchange and diffusion and the CH_4 decomposition appears to be related to the existence of PdO/ PdO_x or the transition between Pd and PdO/ PdO_x on the LSCM/YSZ electrode surface.

In addition, Palladium is a good catalyst for steam reforming hydrocarbons. For methane oxidation reaction in wet CH_4 , Pd could also promote the steam reforming of methane according to reaction 4 on Pd-impregnated LSCM/YSZ composite anodes. However, detailed studies are needed to fundamentally understand the kinetics and mechanism of the methane electrochemical oxidation reaction on nano-structured Pd-LSCM/YSZ composite anodes. The present study shows that impregnation of a relatively small amount of Pd significantly promotes the

electrooxidation reaction of methane and depresses the carbon deposition for the reaction in wet CH_4 (97% CH_4 /3% H_2O). The results demonstrate that Pd-impregnated LSCM/YSZ composite is a promising carbon-tolerant anode for natural gas fuel based SOFCs. Further improvement in the dispersion of Pd nanoparicles in the LSCM/YSZ composite anode is expected to enhance the activity and stability of the anode.

Conclusions

Pd-impregnated LSCM/YSZ composite anode was investigated as an alternative Ni-free anode for the direct utilization of methane and ethanol in SOFCs. Impregnation of a small amount of Pd ($0.10 - 0.36 \text{ mg cm}^{-2}$) significantly reduces the electrode polarization resistance and the polarization overpotential for the methane oxidation reaction in wet CH_4 (97% CH_4 /3% H_2O). The detailed impedance analysis shows that impregnation of Pd nanoparticles dramatically decreases the electrode process associated with low frequencies, indicating the significant promoting effect of Pd on the exchange and diffusion of oxygen species and the CH_4 decomposition on the LSCM/YSZ composite anodes. It is concluded that under SOFC operating conditions, the coexistence of Pd and PdO/PdO_x may facilitate the oxygen exchange and transfer and hence accelerate the decomposition or oxidation of CH_4 on the LSCM/YSZ composite. Pd-impregnated LSCM/YSZ anodes also showed significantly high activity towards the ethanol oxidation reaction. However, the inherently low electrical conductivity of the LSCM oxides could be a concern for the practical application of such oxide-based anodes in SOFCs.

Chapter 3: Carbon tolerance of Pd-impregnated Ni/GDC anodes of SOFCs

Background

Development of high performance electrodes for solid oxide fuel cell stacks must be coincidence with disclosure in the nature and mechanism of the reactions that lead to conversion of chemical energy of the fuel to electrical energy. In the case of hydrocarbon fuels, it is well known that Ni-based anodes are not stable due to the significant carbon deposition or cracking on the Ni surface. In this study the electrochemical activity of the Ni/GDC with and without Pd impregnation was investigated in H_2 , CH_4 and C_2H_5OH . The reaction process of the oxidation reaction in H_2 , CH_4 and C_2H_5OH was elucidated by electrochemical impedance spectroscopy [16-19].

Experimental

YSZ electrolyte discs were prepared as described above. The surface of the pellets were ground by sandpaper in order to make the surface of the electrolyte rough enough for better overlaying of the working and counter electrodes.

Nickel oxide powder from Baker Company (US) and a home-made gadolinium doped ceria ($G_{0.1}DC_{0.9}$) powder were used for preparing Ni/GDC anode cermet. The cermet was prepared by mixing 65 wt% nickel oxide with 35 wt% of GDC. The cermet slurry was painted in the center of one side of the electrolyte surface with the surface area of 0.5 cm^2 . The painted anode electrode was sintered at 1400°C for 2 h. Counter electrode was painted exactly opposite to the anode electrode with similar shape and surface area by using Pt paste from Metalor company (Swiss). Pt paste was also used for painting the reference electrode in the shape of a ring around the counter electrode. Distance between the counter and reference electrode was 4 mm. The painted counter and reference electrodes were baked in the furnace at 900°C for one h in air.

A diluted palladium nitrate solution (Alfa Aesar) with the concentration of 0.05 M was used for the impregnation of Pd catalyst to the Ni/GDC cermet anode. The impregnated cell was calcined at 700°C for 1 h to remove the volatile part of the infiltrated solution and deposit Pd oxide phase in the microstructure. Before starting the electrochemical testing of the cells the Pd oxide was reduced to metallic Pd in hydrogen stream. Loading of the Pd content was estimated by calculating the weight difference of the cells before and after impregnation. After 4 times of impregnation the Pd content was reached to 0.08 mg cm^{-2} .

Measurement of the electrochemical properties of the cells was performed by using an Autolab (PGSTAT302) potentiostat. The applied frequency for the impedance

measurement was in the range of 0.1Hz to 0.1MHz with the signal amplitude of 10 mV. A three electrode system was used for electrochemical testing of the cells. The cell configuration and testing arrangement is shown elsewhere [20]. Wet hydrogen (3% water, 97%hydrogen), wet methane(3% water, 97%methane) with the flow rate of 80 mL/min and methanol and ethanol gas which was produced by passing wet nitrogen gas through pure liquid alcohol at 60 and 70°C respectively, was used as fuel in anode side and the counter and reference electrodes was exposed to air. The impedance spectra for pure and Pd-impregnated Ni/GDC anodes were taken under different cell potential as well as open circuit condition.

Results and discussions

Hydrogen oxidation reaction on Pd-impregnated Ni/GDC anodes

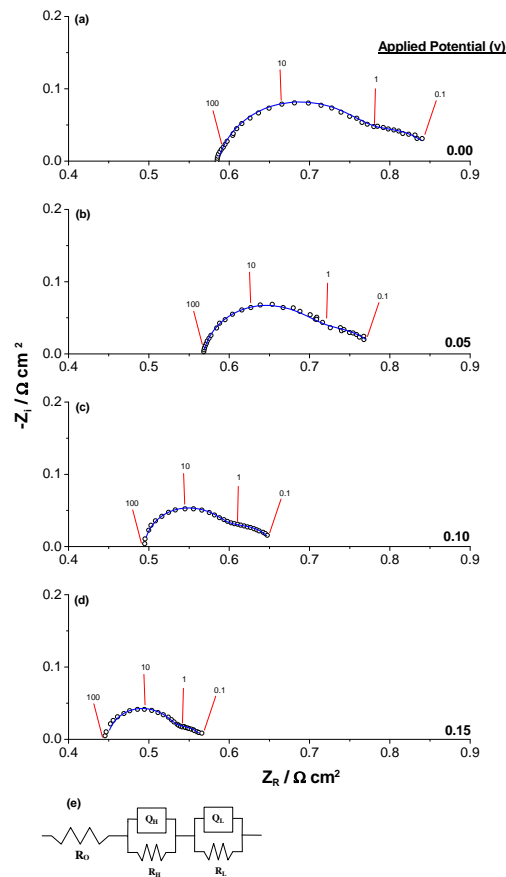


Figure 8. Impedance spectra for a 0.08 mg cm⁻² Pd impregnated Ni/GDC anode at 850°C in hydrogen under different applied potential. Open circles are experimental data and lines are the fitted results and the numbers are frequency in hertz. The equivalent circuit used for curve fitting is shown in (e).

Figure 8 is the impedance spectra for hydrogen oxidation reaction over a 0.08 mg cm⁻² Pd-impregnated Ni/GDC cermet anode at 850°C under different applied potential, from zero up to 0.15 V. Applied potential zero means open circuit potential (OCP= -1.09 V) and applied potential 0.1 V means that the potential of the anode

with respect to the reference electrode is -0.99 V. Similar electrochemical impedance spectroscopy tests were performed on Pd impregnated Ni/GDC anodes with PdO loading of 0.02, 0.04 and 0.06 mgcm⁻². At open circuit potential, R_E decreases with the Pd loading and it decreased from 0.56 Ωcm^2 for a pure Ni/GDC anode to 0.29 Ωcm^2 for an 0.08 mg cm⁻² Pd-Ni/GDC anode. The characteristics of the impedance responses also change and become separated at low and high frequencies. The separation of high and low frequency arcs is most clear on the anode with 0.08 mg cm⁻² Pd. In Fig. 1 the open circles are experimental data and the lines are fitted results. In the case of a 0.08 mgcm⁻² PdO impregnated Ni/GDC, applying a 0.15V potential decreases the R_E from 0.26 to 0.12 Ωcm^2 which is corresponding to 54% reduction in R_E . The reduction in the electrode polarization resistance is due to the impregnation of Pd nanoparticles and the application of dc bias.

Hydrocarbon oxidation reaction on Pd-impregnated Ni/GDC anodes

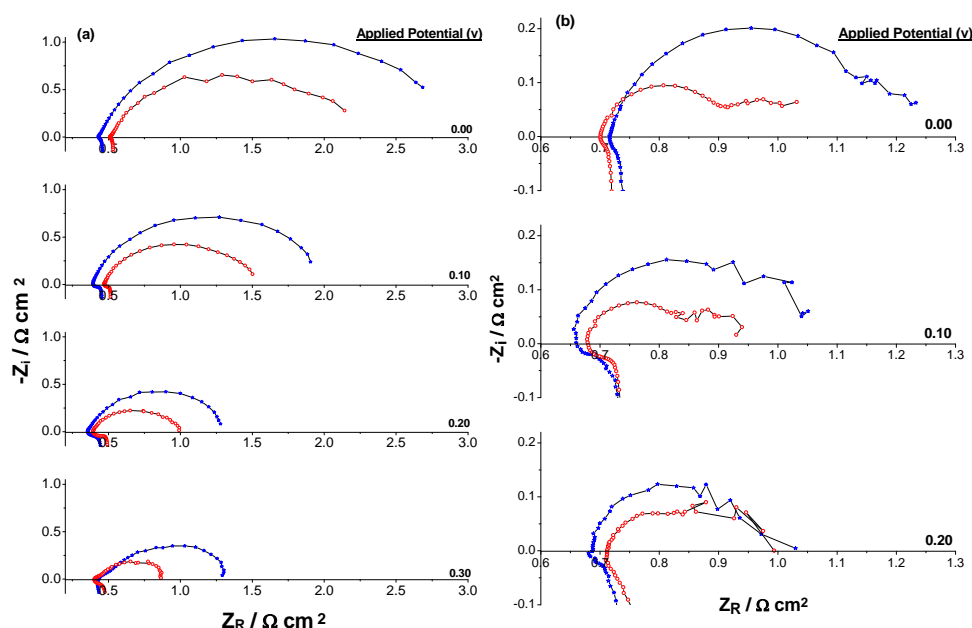


Figure 9. Impedance spectra for (a) methane and (b) ethanol oxidation reaction over pure and 0.08 mgcm⁻² Pd impregnated Ni/GDC anode at 850°C under different dc bias. The green line and symbols (large arcs) are for pure Ni/GDC and red line and symbols (small arcs) are for the reactions on Pd-impregnated Ni/GDC anodes.

Figure 9 shows the impedance spectra for methane and ethanol oxidation reaction over a pure and a 0.08 mg cm⁻² Pd impregnated Ni/GDC anode at 850°C under OCP and dc bias conditions. The phenomena and the trends which are observed for the reaction in methane and ethanol are quite similar to that discussed for the reaction in hydrogen. By applying dc bias the size of impedance arc decreases considerably for both pure and Pd impregnated anodes and at a potential around 0.3 v a new arc at very high frequency appears (see Fig. 9a). The application of Pd catalyst and dc bias

is effective also for the oxidation of methane and ethanol, indicating the enhanced activity of the Ni/GDC cermet anodes for methane and ethanol fuels. The data are preliminary but it shows that carbon tolerance of Ni/GDC anodes can be significantly enhanced by the impregnation of catalytically active Pd and by applying dc bias.

Conclusions

The electrochemical impedance behavior for the oxidation reaction in hydrogen, methane and ethanol over a pure and Pd-impregnated Ni/GDC anode of SOFC were studied under open circuit and dc bias conditions. The preliminary results show that the electrocatalytic activity of Ni/GDC cermet anodes for the oxidation reaction of hydrogen, methane and ethanol can be significantly increased by the addition of Pd nanoparticles and by applying dc bias. This indicates the promising potential of development of carbon tolerance Ni/GDC anodes by optimization of the impregnation of catalytic particles and operational conditions.

Chapter 4: Evaluation of perovskite oxides as potential sulfur tolerant anode materials for solid oxide fuel cells

Background

Ceramics with both ionic and electronic conductivity at high temperature and in a reducing environment have received increasing interest in recent years on their application as SOFCs anodes or anode components due to (1) the reduced interfacial polarization resistance by expanding the three phase boundaries; (2) the relatively good compatibility with high-quality electrolytes; and (3) potentially high sulfur tolerance as compared to metal based materials. Therefore, considerable effort has been devoted to developing various mixed electrical conductivities anode materials for the application on fuel-flexible SOFCs with sulfur tolerance [21]. In this project, vanadium and/or titanium doped strontium doped lanthanum chromate (LSC) perovskite oxides were evaluated as potential sulfur tolerant anode materials for SOFCs. Only the structural and XRD results were presented.

Experimental

The compositions of vanadium and/or titanium doped LSC based perovskite oxides investigated in the present project are listed below:

$\text{La}_{0.75}\text{Sr}_{0.25}\text{Cr}_{0.5}\text{Mn}_{0.5}\text{O}_{3-\delta}$; $\text{La}_{0.75}\text{Sr}_{0.25}\text{Cr}_{0.5}\text{Mn}_{0.3}\text{V}_{0.2}\text{O}_{3-\delta}$;

$\text{La}_{0.75}\text{Sr}_{0.25}\text{Ti}_{0.5}\text{Mn}_{0.5}\text{O}_{3-\delta}$; $\text{La}_{0.75}\text{Sr}_{0.25}\text{Cr}_{0.5}\text{Ti}_{0.5}\text{O}_{3-\delta}$

$\text{La}_{0.75}\text{Sr}_{0.25}\text{Ti}_{0.3}\text{Mn}_{0.5}\text{V}_{0.2}\text{O}_{3-\delta}$; $\text{La}_{0.75}\text{Sr}_{0.25}\text{Cr}_{0.3}\text{Mn}_{0.5}\text{V}_{0.2}\text{O}_{3-\delta}$

Vanadate based perovskite oxides were prepared by solid state reaction method under reducing environment in order to prevent the decomposition. Titanate and chromite perovskite oxides were prepared by solid state reaction in air. The phase stability of vanadate- and titanate-doped perovskite oxide in reducing and oxidizing atmosphere and in sulfur-containing atmosphere was evaluated by X-ray diffraction (XRD, Philips MPD 1880 Diffractometer) using $\text{CuK}_{\alpha 1}$ radiation ($\lambda=1.54060$) at room temperature. The phase stability of the oxides under 1% $\text{H}_2\text{S}-\text{H}_2$ fuel was carried out at 1000 and 1200°C for 20 hrs.

Results

Figure 10 shows the XRD spectra of selected perovskite oxides calcined at 1200°C in air for 20 hrs. It shows that chromite- and titanate-based perovskite oxide form single phase in air while second phases were observed in vanadate-doped perovskite oxides, which indicated that vanadate-doped perovskite oxides would not be able to form a single perovskite phase in air. Figure 11 shows XRD patterns of the perovskite oxide samples calcined in reducing conditions (10% H_2 /90% N_2) at 1000°C for 20 hrs. The calcining under reducing conditions improves the phase formation for vanadate-

doped perovskite oxide. However, additional phases were observed for $\text{La}_{0.75}\text{Sr}_{0.25}\text{Ti}_{0.5}\text{Cr}_{0.5}\text{O}_{3-\delta}$ and $\text{La}_{0.75}\text{Sr}_{0.25}\text{Cr}_{0.5}\text{Mn}_{0.3}\text{V}_{0.2}\text{O}_{3-\delta}$ calcined under reducing conditions.

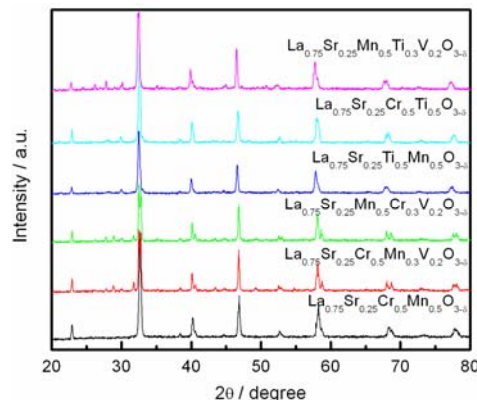


Figure 10. XRD patterns of the perovskite oxide powders calcined in air at 1200°C for 20 hrs.

The phase stability of selected perovskite oxides were tested in sulfur-containing environment and the results are shown in Figure 12 for the $\text{La}_{0.75}\text{Sr}_{0.25}\text{Cr}_{0.5}\text{Ti}_{0.5}\text{O}_{3-\delta}$ (LSCT) at 1000 and 1200°C. The XRD results indicate that LSCT has better stability in H_2S as compared to that in air and in H_2 . This shows that LSCT could be potentially applicable as a sulfur-tolerant anode.

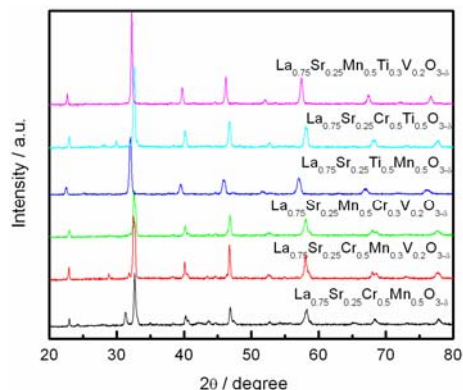


Figure 11. XRD patterns of the oxide powders calcined in 10% H_2 /90% N_2 at 1000 °C for 20 hrs.

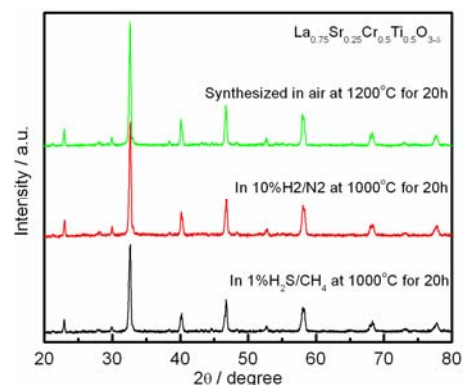


Figure 12. XRD patterns of LSCT in reducing and sulfur-containing atmosphere.

Figure 13 shows the XRD patterns of perovskite oxide powders after calcining in 10%H₂/N₂ at 1100°C for 10 hrs. The powders were pre-calcined at 800°C for 5 hrs. Second phases were found in perovskite oxide compositions except of La_{0.75}Sr_{0.25}Ti_{0.5}Mn_{0.5}O_{3-δ}, and La_{0.75}Sr_{0.25}Mn_{0.5}Ti_{0.3}V_{0.2}O_{3-δ}.

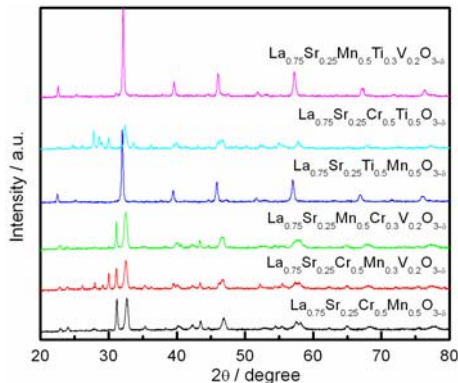


Figure 13. the XRD patterns of oxide powders after baking in 10%H₂/N₂ at 1100°C for 10 hrs. The powder was pre-calcined at 800°C for 5 hrs

Figure 14 is the XRD patterns of the powder calcined at 800°C for 5 hrs, then in 10%H₂/N₂ at 1100°C for 10 hrs, followed by calcination in 1%H₂S/CH₄ at 1100°C for 10 hrs. La_{0.75}Sr_{0.25}Ti_{0.5}Mn_{0.5}O_{3-δ} shows the best stability under the conditions studied.

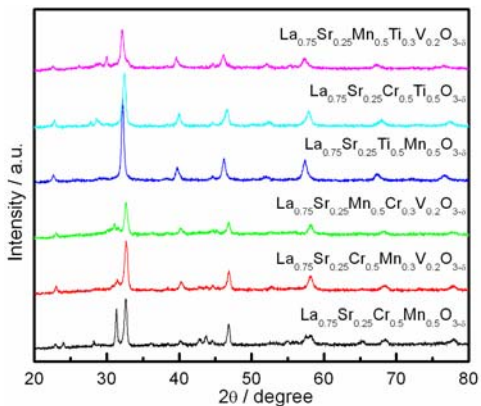


Figure 14. XRD patterns of the powder sintered in 1%H₂S/CH₄ at 1100°C for 10 hrs. The powders were calcined at 800°C for 5 hrs and then in 10%H₂/N₂ at 1100°C for 10 hrs.

Conclusions

- Vanadate- and titanate-doped perovskite oxides were successfully synthesized by solid state reaction method
- Pure La_{0.75}Sr_{0.25}Cr_{0.5}Mn_{0.5}O_{3-δ} is not stable in sulfur-containing atmosphere
- The sulfur tolerance and stability of La_{0.75}Sr_{0.25}Cr_{0.5}Mn_{0.5}O_{3-δ} powder can be improved significantly by vanadium or titanium doping at the B-site

Chapter 5: Ni/GDC and Ni/YSZ cermet anodes in H₂/H₂S Fuels

Background

As shown above, the results indicate that Pd nanoparticles are very effective to promote the electrooxidation reaction of hydrogen and methane on oxides-based LSCM/YSZ anodes and enhance significantly the carbon-deposition tolerance; and the doping of LSCM by vanadium or titanium can improve the sulfur-tolerance of LSCM-based anodes. However, we also realized that the electrical conductivity of LSCM oxides is low ($\sim 1.5\text{--}2$ S/cm at 800°C under reducing conditions) and low electrical conductivity would have significant limitations in the scale-up of the electrode in planar cells with large areas. Thus, to have the high electrical conductivity and high sulfur-tolerance, a more practical approach would be the modification of existing Ni-based anodes by nanoparticle impregnation methods.

Ni/YSZ (Y_2O_3 -doped ZrO_2) based anodes have a very low tolerance to fuels containing H_2S [1, 2, 22, 23], Grgicak et al. [24] studied the electrode behavior of Ni/YSZ in $\text{H}_2/\text{H}_2\text{S}$ and found that the degradation of the electrochemical activity of Ni/YSZ was due to the conversion from metal to metal sulfide in the presence of H_2S which produced large, dense metal-sulfide particles surrounded by YSZ and thus reduced the three phase boundaries. However, Cheng et al. [25] found that no sulfides were detected at elevated temperature ($>500^\circ\text{C}$) when they used *in situ* Raman micro-spectroscopy to characterization of sulfur poisoning of Ni/YSZ anodes, and the formation of the sulfides and the changes in morphology observed in the *ex situ* experiments may actually occur during the slow cooling process as a result of the reactions between bulk Ni and H_2S .

The sulfur tolerance of Ni-based anode is not only affected by nickel itself but also by the oxide component. Sasaki et al. [22] reported that sulfur tolerance was significantly improved by substituting electrolyte component in Ni/YSZ anode with Sc_2O_3 -doped ZrO_2 (SSZ). The Gd-doped CeO_2 (GDC) can also improve sulfur tolerance of SOFCs, for example, the total degradation of single cell with Ni/GDC anode is 10-12.5% in a fuel with 200-240ppm H_2S for 500h at 850°C [26]. In recent years, researchers tried to improve sulfur tolerance of SOFCs via substituting nickel with copper. For example, He et al. found the cell with Cu-CeO₂-YSZ anodes were able to operate at sulfur levels up to 450ppm without any appreciable loss in performance [27]. Kurokawa et al. [28] reported that impregnation of ceria nanoparticles into Ni/YSZ greatly enhanced the sulfur tolerance of the Ni/YSZ anodes in humidified hydrogen fuel containing 40 ppm H_2S at 700°C . This shows that addition of ceria can increase the sulfur-tolerance of the Ni-based electrodes.

Thus, in this Chapter we report a detail study of the electrode behavior of pure Ni/GDC and Ni/YSZ cermet anodes in weakly humidified H_2 fuel containing different levels of H_2S at 800°C . The purpose of the study is to fundamentally

understand the effect of the oxide phase in the Ni cermet anodes towards the sulfur tolerance.

Experimental

Disc-type electrolyte substrates were prepared by die pressing of 8 mol% $\text{Y}_2\text{O}_3\text{-ZrO}_2$ powder (YSZ, Tosoh, Japan), followed by sintering at 1500°C for 4 h in air. NiO (J.T. Baker, USA) powders pre-coarsened at 700°C for 2 h in air were ball milled with gadolinium doped ceria (GDC, Fuelcellmaterials, USA) powders (NiO:GDC or YSZ = 65:35 by weight) in *iso*-propanol for 24 h, and 5 wt% graphite (Sigma-Aldrich) as a pore-former was also added into the mixture. After drying, the mixture was mixed with ink Vehicle (VEH, Fuelcellmaterials) to form the slurry of NiO/GDC and NiO/YSZ composite. Subsequently the slurry was painted to the YSZ electrolyte disk and sintered at 1350°C in air for 2 h to produce the composite anode. The thickness and the surface area of the anode after sintering were around $30\mu\text{m}$ and 0.5 cm^2 , respectively.

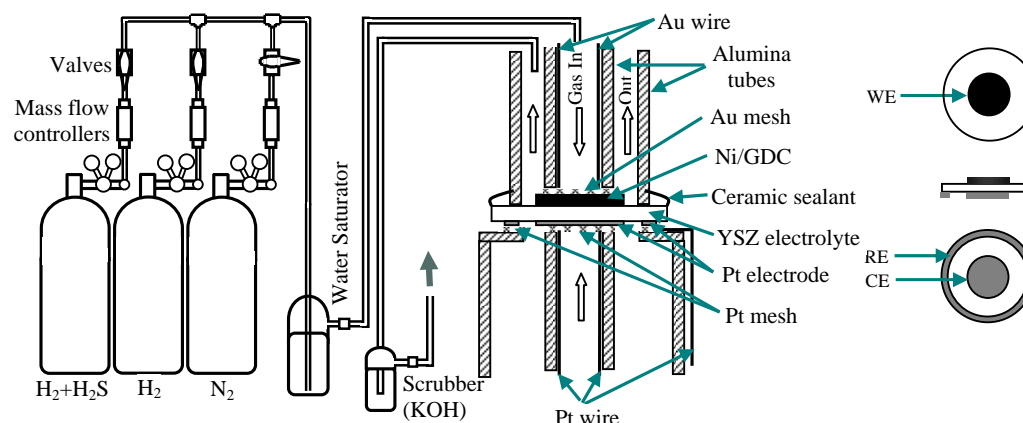


Figure 15. Schematic diagram of the cell configuration and experimental apparatus for sulfur-tolerant anode test.

The preparation of the anode was similar to that described in Chapter 2. The cell configuration and scheme of experimental apparatus for sulfur-tolerant anode test are shown in Fig.15. The cell was fixed and sealed with an alumina tube via a ceramic sealant (Ceramabond 668, USA). Hydrogen and hydrogen containing different concentration of H_2S humidified at room temperature ($\sim 3\% \text{ H}_2\text{O}$) were used as fuel while the counter and reference electrodes were exposed to static air. The fuel flow rate was 50 mL min^{-1} . The electrode behavior of the Ni-based anodes was characterized by EIS techniques. The polarization performance was carried out under a constant anodic current of 200 mA cm^{-2} at 800°C . The EIS was measured at open circuit potential (OCP) at a frequency range of 100 kHz to 0.1 Hz with the signal amplitude of 10 mV. The electrode interfacial (polarization) resistance (R_E) was determined by the difference between high and low frequency intercepts in the

impedance axis. The electrode ohmic resistance, R_{Ω} was measured from the high frequency intercept on the impedance curves.

Ni-based anodes after test in a 100 ppm H_2S - H_2 fuel were cooled down in N_2 , except for Ni/GDC anode operated in a $\text{H}_2 + 1000$ ppm H_2S fuel cooled down in the same fuel. Then, the surface of the anodes was inspected and the microstructure was examined by scanning electron microscopy (SEM, JEOL 6340F, Japan) and X-ray energy dispersion spectroscopy (EDS, Oxford, UK).

Results and Discussions

Oxidation reaction on Ni-based anodes in H_2S –containing H_2

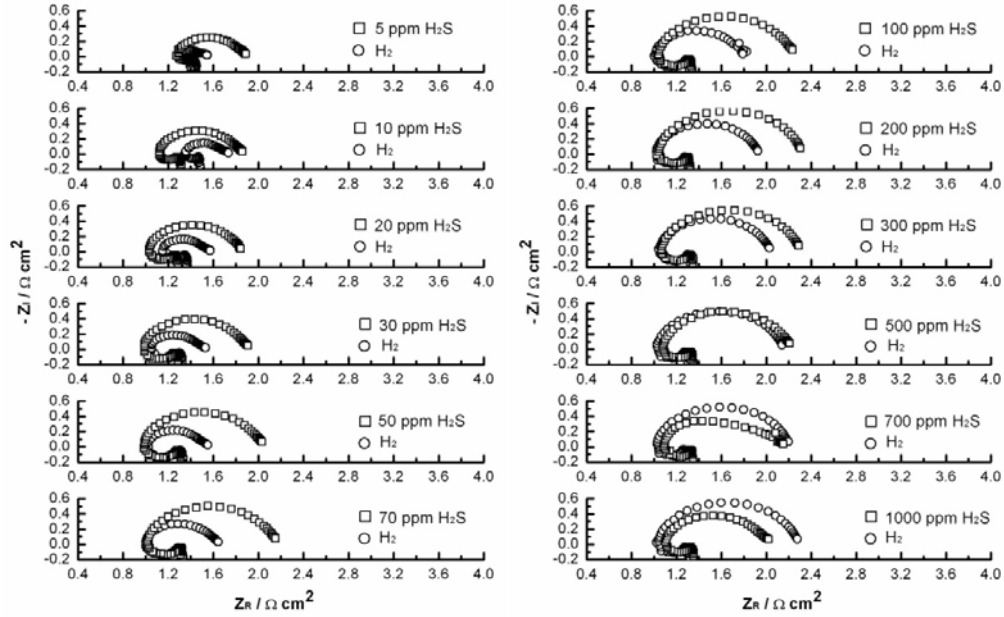


Figure 16. Impedance curves responses of Ni/GDC anodes as a function of H_2S concentration, measured at open circuit condition after polarized at 200 mA cm^{-2} for 2 h and 800°C .

Figure 16 shows the impedance curves of Ni/GDC anodes in H_2 fuel containing different H_2S contents, measured at open circuit condition after polarized at 200 mA cm^{-2} for 2 h and 800°C . The initial R_E is $0.25 \Omega \text{ cm}^2$ after polarized at 200 mA cm^{-2} and 800°C in pure H_2 for 2 h and increased to $0.62 \Omega \text{ cm}^2$ after polarized at 200 mA cm^{-2} and 800°C for 2 h under H_2S concentration of 5 ppm. After the subsequent exposed to pure H_2 again and under 200 mA cm^{-2} for another 2 h, the R_E is $0.39 \Omega \text{ cm}^2$ and did not return to the original value. This means the electrocatalytic activity of Ni/GDC in sulfur-containing H_2 fuel cannot be recovered. As shown in Fig. 16, R_E of the anode under H_2 fuel containing x ($0 < x < 500$) ppm H_2S is larger than that of the same specimen under pure H_2 in the previous testing step. However, it is interesting to note that R_E of the anode under H_2 fuel mixture with x ($x \geq 500$) ppm H_2S is smaller than that tested previously under pure H_2 .

Figure 17 is the plots of R_E measured in H_2 and H_2S - H_2 fuels after polarized at 200 mA cm^{-2} and 800°C for a period of 2 hrs. the data were taken from Fig.16. The plots clearly show the significant poisoning of the electrode activity by H_2S . R_E increases with the concentration of H_2S in H_2 and reaches a maximum when the H_2S concentration is 200 ppm, and R_E decreases again with the increase of the H_2S contents in H_2 fuel. On the other hand, R_E increased under pure H_2 when the gas was changed to H_2 after tested in H_2 - H_2S mixture. It is suggested that the sulfur poisoning effect is accumulative and becomes more severe with the increase in the H_2S concentration and exposure time.

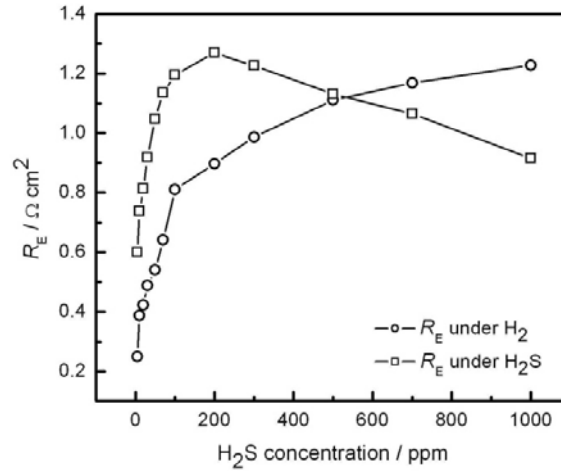


Figure 17. Plots of anode polarization resistance, R_E , for H_2 fuel containing H_2S oxidation reaction on Ni/GDC anode as a function of H_2S level, measured at open circuit condition after polarized at 200 mA cm^{-2} for 2 h and 800°C .

Figure 18 shows the corresponding impedance curves of Ni/YSZ anodes in H_2 fuel containing x ($0 \leq x \leq 1000$) ppm H_2S , measured at open circuit condition after polarized at 200 mA cm^{-2} for 2 h and 800°C . The change of the impedance behavior of the reaction on Ni/YSZ cermet anodes is similar to that on Ni/GDC cermet anodes. However, the magnitude of the R_E measured on Ni/YSZ is significantly higher than that on Ni/GDC. For example, R_E is $1.89 \Omega \text{ cm}^2$ under pure H_2 and increased to $2.12 \Omega \text{ cm}^2$ after polarization at 200 mA cm^{-2} for 2 h and 800°C under 5 ppm H_2S - H_2 . Figure 19 is the corresponding plots of R_E of Ni/YSZ anode as a function of H_2S concentration. The plot shows the significant poisoning effect on the electrode activity of Ni/YSZ anodes by H_2S . The change of R_E with the concentration of H_2S is similar to that observed for Ni/GDC anodes but R_E reached the maximum at the H_2S concentration of ~ 100 ppm, lower than 200 ppm in the case of Ni/GDC anodes. Zha et al. ^[1] also found that when the H_2S concentration exceeded 2 ppm, R_E of Ni/YSZ significantly increased and the recovery process couldn't be completely in 2 h.

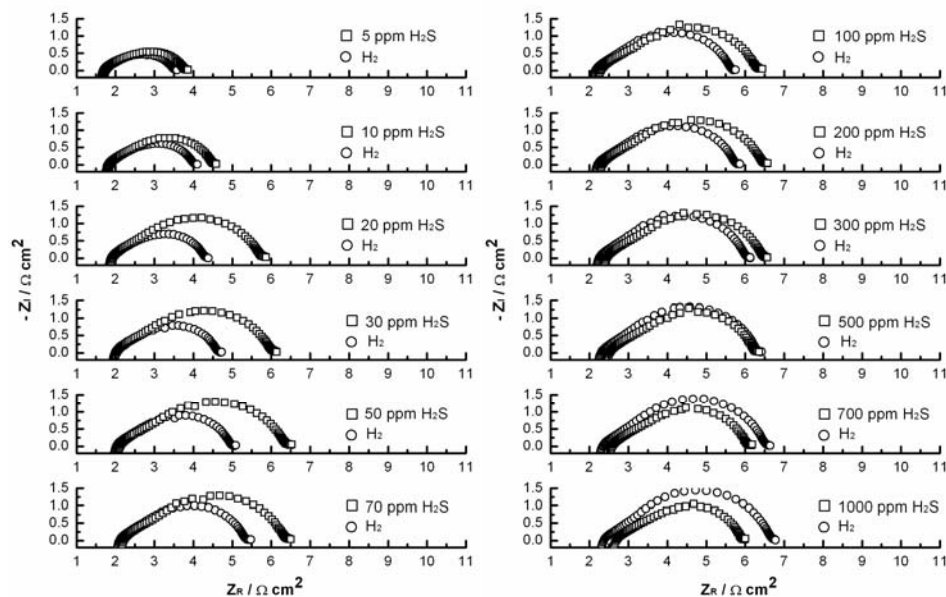


Figure 18. Impedance curves responses of Ni/YSZ anode as a function of H₂S concentration, measured at open circuit condition after polarized at 200 mA cm⁻² for 2 h and 800 °C.

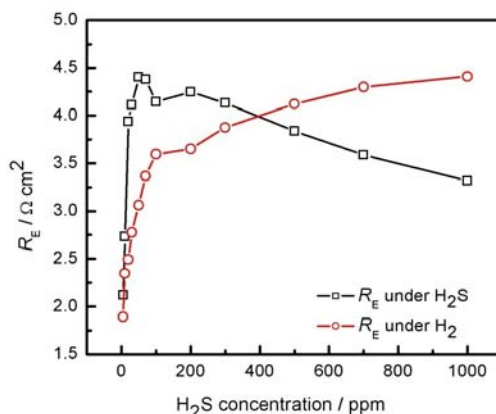


Figure 19. Plots of the anode interfacial resistance of Ni/YSZ anodes as a function of H₂S concentration, measured at open circuit condition after polarized at 200 mA cm⁻² for 2 h and 800 °C.

The ohmic resistances, R_{Ω} , of Ni/YSZ and Ni/GDC anodes under H₂S-containing H₂ fuel appear to depend on the H₂S concentration. Figure 20 shows the plots of R_{Ω} measured at OCP after polarized at 200 mA cm⁻² for 2 h and 800 °C in H₂S-H₂ and in H₂. The R_{Ω} of Ni/GDC decreased with increasing H₂S concentration and became stable when H₂S level was higher than ~20 ppm. There is almost no differences in the R_{Ω} measured under H₂ and H₂S-H₂ fuel. In contrast, the R_{Ω} of Ni/YSZ increased with the increase of the H₂S concentration and the increase in R_{Ω} became slower when the H₂S level reached ~100ppm. R_{Ω} of Ni/YSZ anode measured in H₂ is generally lower than that measured in H₂S-containing H₂.

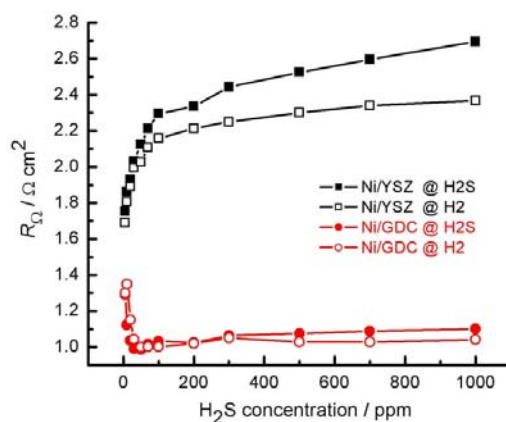


Figure 20. Ohmic resistances of Ni/YSZ and Ni/GDC anodes under H₂ and H₂S-containing H₂ fuel as a function of H₂S concentration, measured at OCP after polarized at 200 mA cm⁻² for 2 h and 800 °C.

Figure 21 shows the polarization responses of Ni/GDC anodes as a function of the H₂S concentration, measured at 200 mA cm⁻² for 2 h and 800 °C. As shown in Fig. 19, the polarization potential of Ni/GDC anode is relative stable when H₂S concentration is lower 20 ppm, but gradually decreases when H₂S concentration is above 30 ppm.

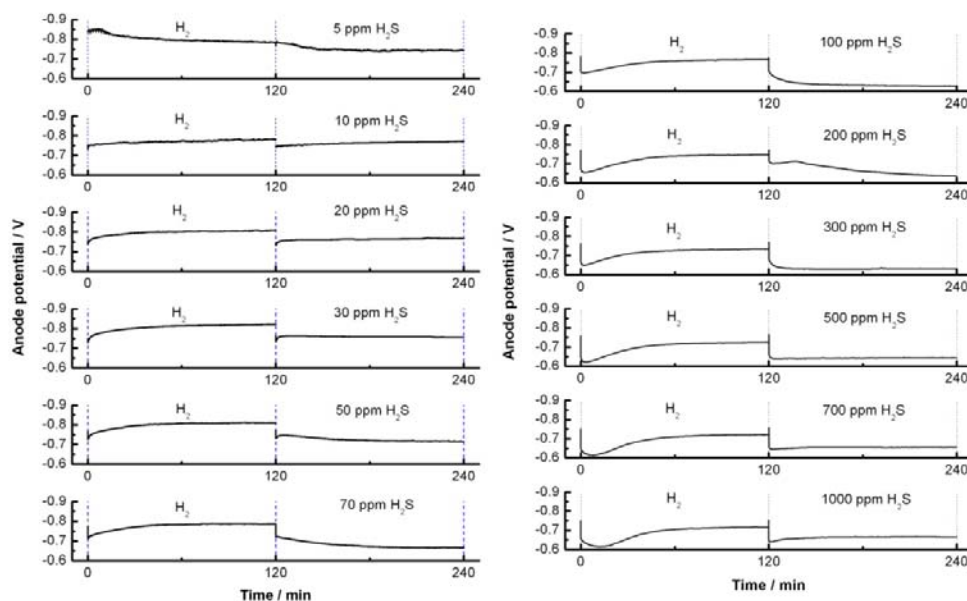


Figure 21. Polarization responses of Ni/GDC anodes as a function of H₂S concentration measured under anodic current passage at 200 mA cm⁻² for 2h and 800°C.

Figure 22 shows the corresponding polarization responses of Ni/YSZ anodes as a function of the H₂S concentration, measured at 200 mA cm⁻² for 2 h and 800 °C. The polarization behavior is similar to that observed on Ni/GDC, but the decrease in the polarization potential is substantial. This can be seen from the comparison of the polarization potential of Ni/GDC and Ni/YSZ anodes measured as a function of H₂S contents in H₂ (see Figure 13). As shown in Fig. 23, the polarization potential of

Ni/YSZ decreased from 0.64 V to 0.27 V, and it decreased from 0.74 V to 0.66 V in the case of Ni/GDC. The decrease in the anode polarization potential of the reaction on Ni/GDC anodes is 0.08V, substantially lower than 0.37 V for the reaction on the Ni/YSZ cermet anodes. This indicates that the sulfur tolerance of Ni/GDC anode is significantly higher than that of Ni/YSZ anode.

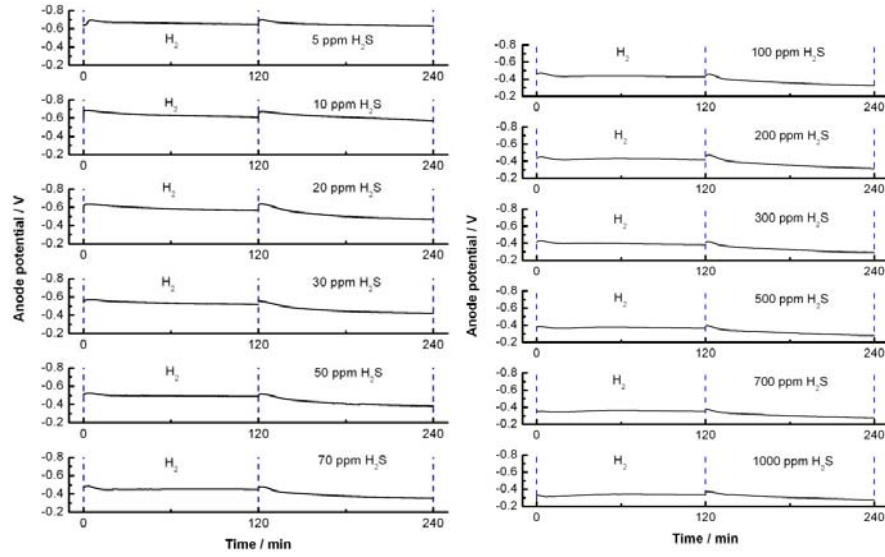


Figure 22. Polarization responses of Ni/YSZ anodes as a function of H_2S concentration measured under anodic current passage at 200 mA cm^{-2} for 2 h and 800°C .

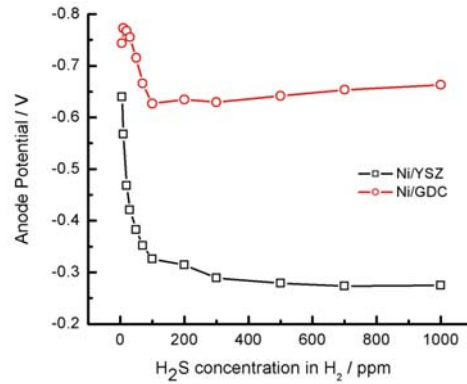


Figure 23. the polarization potential of Ni/YSZ and Ni/GDC anodes as a function of H_2S concentration measured at 200 mA cm^{-2} for 2 h and 800°C .

Figure 24 compares the overpotential (η) of Ni/GDC and Ni/YSZ anodes in H_2S -containing H_2 fuel. The overpotential for the reaction in H_2S - H_2 on Ni/GDC anodes is also significantly lower than that on Ni/YSZ cermet anodes.

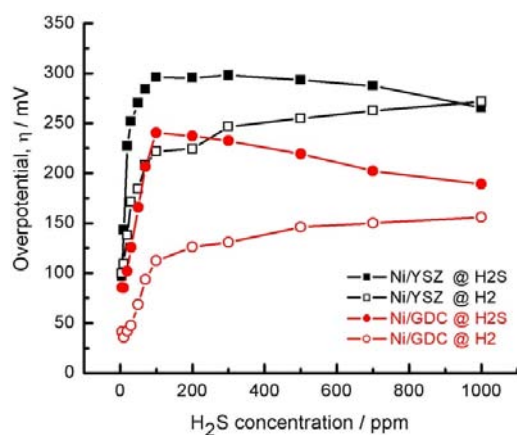


Figure 24. Overpotential of Ni/GDC and Ni/YSZ anodes as a function of H₂S concentration measured after polarized at 200 mA cm⁻² for 2 h and 800 °C.

Morphology of Ni/GDC and Ni/YSZ anode

FESEM micrographs of the surface of the Ni/GDC and Ni/YSZ composite anode after exposed to H₂S-H₂ fuel for ~ 50 h at 800°C are shown in Fig.25. As shown in Fig.25a, there is a significant change on the surface of the Ni/GDC anode and on some particles there is a formation of cotton-like fine particles. The modification and change of these particles surface is most likely related to the formation of nickel sulfide due to the direct interaction between H₂S and Ni, which was validated by EDS results. GDC particles appear to be surrounded by Ni grains. However, in the case of Ni/YSZ, it appears that there is significant agglomeration of Ni phases, forming large Ni particles and the contact between Ni particles and grains seems lower as compared to that in the case of Ni/GDC anodes. This may be the reason for the increased ohmic resistance of the Ni/YSZ anodes as compared to that of Ni/GDC anodes in H₂S-H₂ fuel (see Fig.20).

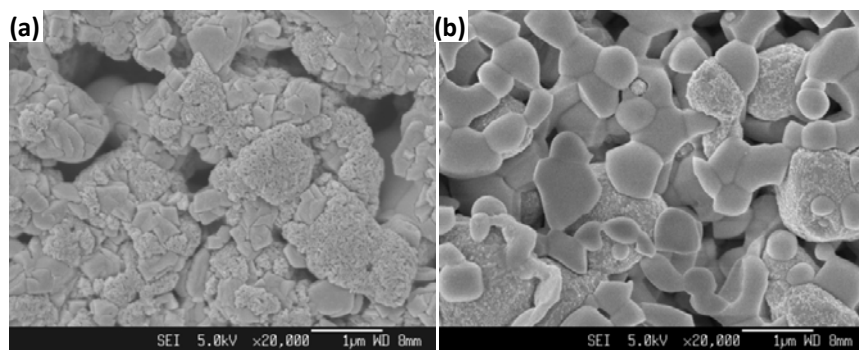
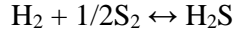
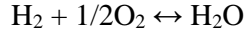


Figure 25. FESEM micrographs of the surface of the (a) Ni/GDC and (b) Ni/YSZ composite anodes after polarized in H₂S-containing H₂ fuel (0 ≤ x ≤ 1000 ppm) at 200 mA cm⁻² for 50 h and 800 °C.

Discussion

The polarization, impedance behavior and microstructure of the Ni/GDC anodes in H₂S-H₂ appear to be very different from that of Ni/YSZ. Thus it would be useful to

examine the Ce-O-S phase diagram [29]. The partial pressures of O₂ and S₂ in the system are determined by assuming that the following reactions are in equilibrium:



Because the H₂O composition is fixed in this study, the equilibrium pressure of oxygen, P(O₂) is $\sim 10^{-21.25}$ atm. The equilibrium P(S₂) can be established by the H₂S:H₂ ratio, thus the increasing P(H₂S) also increases P(S₂). As shown in Fig. 26a, the conditions used in this study were at the phase boundary between Ce₂O₂S and CeO_{1.83}. Fig. 26b shows a blow up of this region of the phase diagram, and the points are corresponding to the H₂S concentration. For H₂S concentration below 200 ppm, the stable form of ceria is CeO_{1.83}. For H₂S concentrations higher than 200 ppm, Ce₂O₂S could be formed. However, GDC is an ionic conductive material. Luo et al. [30] suggested there is a possible redox reaction between Ce₂O₂S and O₂:

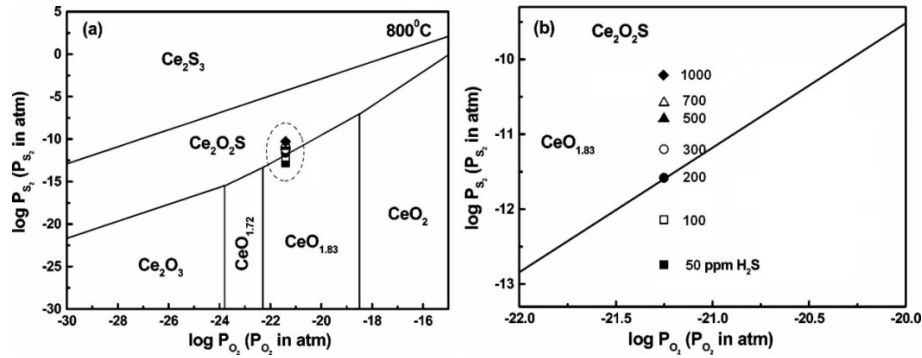
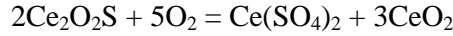


Figure 26. (a) Ce-O-S phase diagram at 800°C, and (b) an enlarged portion of the phase diagram between CeO_{1.83} and Ce₂O₂S. The data point in the figure correspond to ■ 50, □ 100, ● 200, ○ 300, ▲ 500, △ 700, and ◆ 1000 ppm H₂S in the H₂ + H₂O (3wt%) fuel.

So the Ce₂O₂S on the surface of GDC could be reacted with O²⁻ transferred from cathode via the YSZ electrolyte. Luo et al. [31] also indicate that cerium sulfate (Ce(SO₄)₂) can be reduced in the presence of H₂:



Thus, the formation and re-oxidation of Ce₂O₂S by oxygen could be one of the reasons for the low interfacial resistance and high activity of Ni/GDC anode in H₂S-H₂ fuel as compared to that of Ni/YSZ anodes.

Conclusions

- The interfacial resistance of Ni/GDC and Ni/YSZ anodes increased with the increase H_2S concentration and the increase in the electrode interface resistance is significantly higher for the reaction on Ni/YSZ anodes.
- The ohmic resistances of Ni/YSZ anodes increased with the increase H_2S concentration; in contrast, the ohmic resistances of Ni/GDC anodes decreased with the increase H_2S concentration.
- The overpotential of Ni/GDC anode is significantly lower than that of Ni/YSZ under a H_2S -containing H_2 fuel.
- The higher sulfur tolerance of Ni/GDC cermet anodes is probably related to the formation and re-oxidation of $\text{Ce}_2\text{O}_2\text{S}$ due to the reaction between GDC particles and H_2S , which could partially reduce the poisoning effect of H_2S on Ni.

Chapter 6: Sulfur tolerance of Pd-impregnated Ni/GDC anodes

Background

Though the sulfur tolerance of Ni/GDC anode is higher than that of Ni/YSZ anode, the degradation of Ni/GDC anode under a fuel containing H_2S is still serious and problematic. As shown in previous Chapters, impregnated Pd nanoparticles significantly decrease the electrode polarization resistance, indicating the significant promoting effect of Pd on the oxidation reaction of H_2 , CH_4 and $\text{C}_2\text{H}_5\text{OH}$ on the LSCM/YSZ and Ni/GDC anodes. Thus, it is anticipated that impregnated Pd nanoparticles could also promote the activity and stability of Ni/GDC anodes in H_2S - H_2 fuels.

In this Chapter, the activity and sulfur-tolerance of Pd impregnated Ni/GDC cermet anodes were investigated in H_2S - H_2 fuels at 800°C .

Experimental

Ni/GDC electrodes were impregnated by placing a droplet of palladium nitrate solution ($\text{Pd}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$, Aldrich-Sigma) with concentration of 0.2 mol L^{-1} on the surface of the anode and the solution infiltrated into the porous coating by a capillary force. Excess solution was removed with a soft tissue, followed by calcination at 800°C for 1 h. The loading of impregnated PdO was increased by repeating the impregnation process. The impregnated PdO loading was obtained by the measurement of the weight before and after the Pd-impregnation treatment. NiO/GDC electrodes with 0, 0.092, 0.17, 0.224 and 0.16 mgcm^{-2} PdO loading were selected for the electrochemical testing, and were designated as Ni/GDC, Ni/GDC-Pd-1, Ni/GDC-Pd-2, Ni/GDC-Pd-3 and Ni/GDC-Pd-4, respectively, for the purpose of simplicity.

The electrochemical measurement of Ni/GDC based anodes with/without Pd impregnation was carried out in H_2S - H_2 fuels at 800°C and the long-term stability of the Pd-impregnated Ni/GDC anodes was investigated in a 100 ppm H_2S - H_2 fuel at 800°C . The microstructure of the anodes cooling down in N_2 was examined by FESEM (JEOL 6340F, Japan).

Results

Figure 27 shows the impedance curves of Pd-impregnated Ni/GDC anodes in H_2S -containing H_2 fuel, measured at open circuit condition after polarized at 200 mA cm^{-2} for 2 h and 800°C . The initial R_E after polarized at 200 mAcm^{-2} in pure H_2 for 2 hrs was $0.22 \Omega\text{cm}^2$, and it increased to $0.48 \Omega\text{cm}^2$ after polarized for 2 hrs in 5ppm H_2S - H_2 fuel. Nevertheless, the impedance behavior is similar to that observed on pure Ni/GDC.

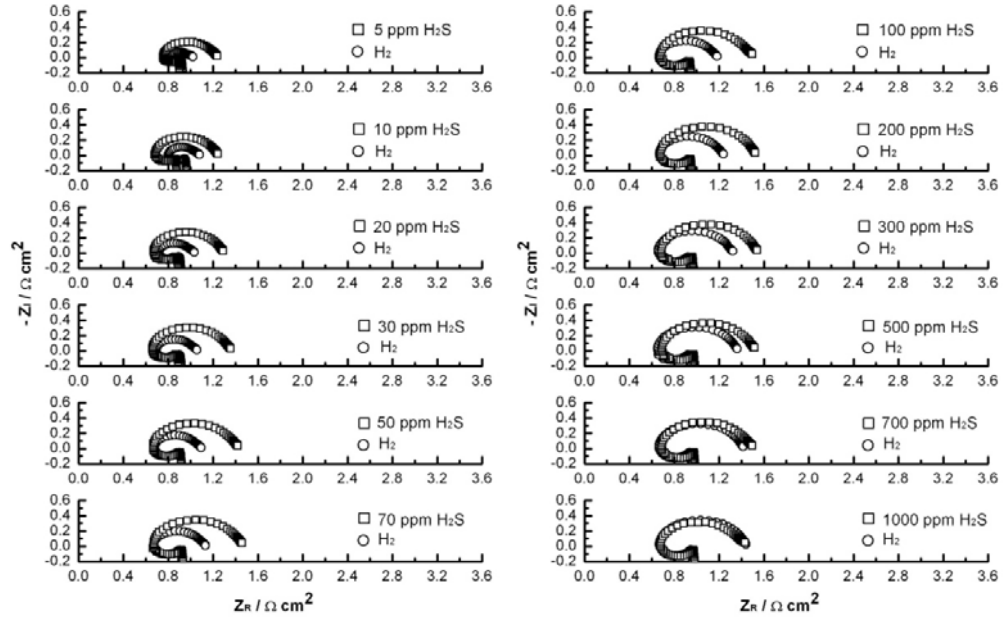


Figure 27. Impedance curves responses of Pd impregnated Ni/GDC anodes as a function of H_2S concentration, measured at open circuit condition after polarized at 200 mA cm^{-2} for 2 h and 800°C .

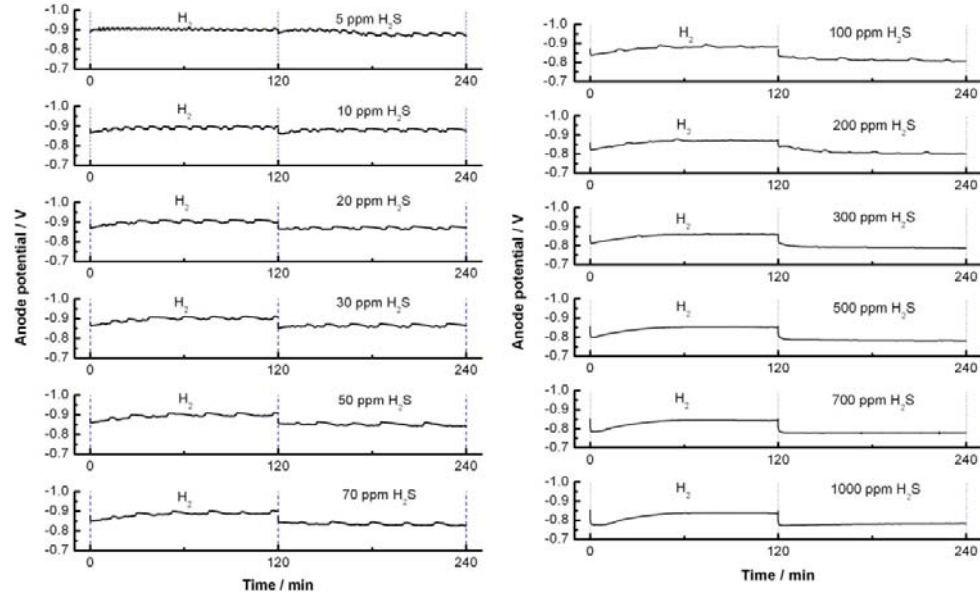


Figure 28. Polarization responses of Pd-impregnated Ni/GDC anodes as a function of H_2S concentration measured under anodic current passage at 200 mA cm^{-2} for 2 h and 800°C .

Figure 28 is the polarization performance of Pd-impregnated Ni/GDC anode as a function of the H_2S concentration, measured at 200 mA cm^{-2} for 2 h and 800°C . The polarization potential of PdO-impregnated Ni/GDC anode is relative stable when H_2S concentration is lower 50 ppm, the polarization potential increased slightly when H_2S concentration is in the range from 50 ppm to 300 ppm. The effect of hydrogen sulfur concentration on the polarization potential of Pd-impregnated Ni/GDC anode

is different from that on Ni/GDC anode. Pd-impregnated Ni/GDC anodes exhibit a much higher polarization performance as compared to that of pure Ni/GDC. The better performance of the Pd-impregnated Ni/GDC is also indicated by the low η of PdO-impregnated Ni/GDC anodes in H_2 and H_2S - H_2 fuels (Figure 29). When the H_2S concentration is in the range 30 ~ 100 ppm, η of the Pd-impregnated Ni/GDC anode also increases with the increase of H_2S concentration. However, the increase rate of PdO-impregnated Ni/GDC anode is significantly lower than that of Ni/GDC anode. This is consistent with that of the impedance behavior.

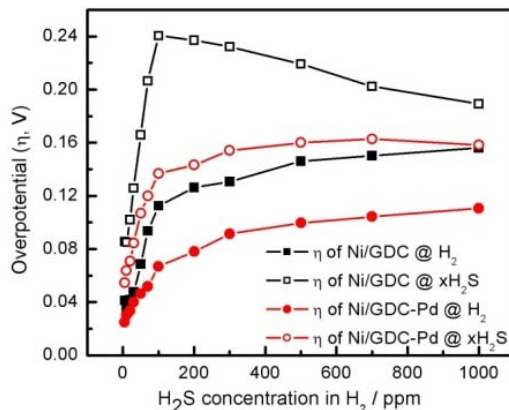
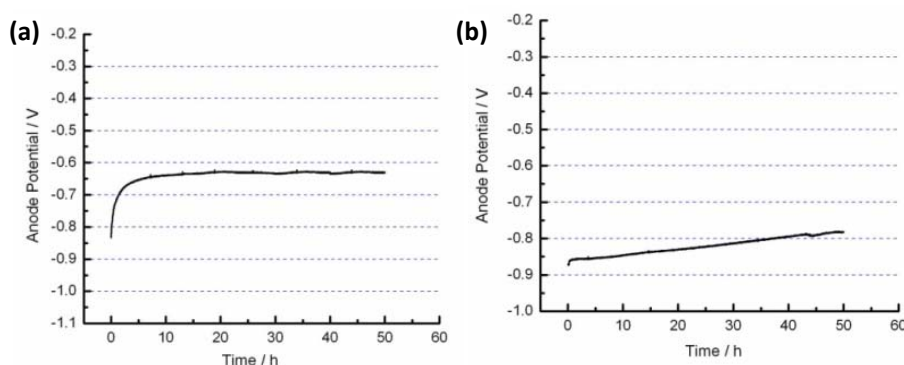


Figure 29. Overpotential of Ni/GDC and Pd impregnated Ni/GDC anodes as a function of H_2S concentration measured after anodic current passage at 200 mA cm^{-2} for 2 h and 800°C . Data were taken from Fig.28.

Figure 30 shows the polarization performance stability of Ni/GDC anodes with/without Pd-impregnation tested in a 100 ppm H_2S - H_2 fuel at 200 mA cm^{-2} and 800°C for 50 h. As shown in Fig. 30a, there is a rapid decrease of the polarization potential after introducing 100 ppm H_2S in H_2 for the reaction on the pure Ni/GDC anodes. The anode potential changed from 0.83 V to 0.63 V in a period of ~ 10 h, a degradation of 200 mV.



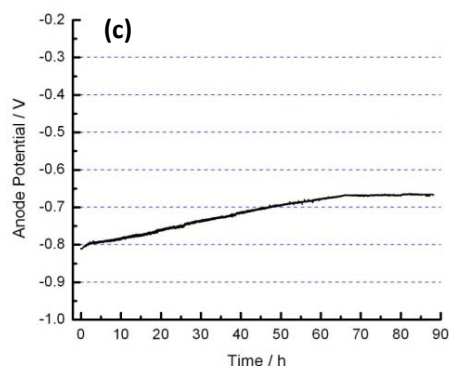


Figure 30. Polarization performance of (a) Ni/GDC, (b) Ni/GDC-Pd-1 and (c) Ni/GDC-Pd-4 anodes in a 100 ppm H₂S-H₂ fuel at 200 mA cm⁻² and 800°C.

However, the polarization behavior of the Pd-impregnated Ni/GDC anodes is very different from that of the Ni/GDC anode. The anode potentials of a 0.092 mg cm⁻² PdO-impregnated Ni/GDC anodes (Ni/GDC-Pd-1) decreased from 0.87 V to 0.78 V after polarized at 200 mAcm⁻² for 50 h (Fig.30b). The decrease in the anodic potential is 90 mV, significantly smaller than 200 mV observed on the Ni/GDC anode. This indicates that the Pd-impregnated Ni/GDC anode is much more stable as compared with that of pure Ni/GDC anodes in the 100 ppm H₂S-H₂ fuel. Similar polarization behavior was also observed for the reaction on Ni/GDC anodes with higher PdO loading (Fig.30c). The results indicate that the Pd nanoparticles show the ability to inhibit the H₂S poisoning of Ni/GDC anodes. The gradual decrease in the polarization potential may be related to the sulfur poisoning of Ni/GDC anodes and the agglomeration of Pd nanoparticles.

Figure 31 is the FESEM micrographs of Ni/GDC with/without Pd-impregnation after polarization performance testing for 55 h in 100 ppm H₂S-H₂. As shown in Fig.31a, there is a significant change on the surface of the Ni/GDC anode and on the Ni particles and there is formation of cotton-like fine particles, indicating the formation of nickel sulfide. With the impregnation of Pd nanoparticles, the changes of the microstructure and morphology of GDC and Ni particles are much smaller (the change in the microstructure was observed in some parts of the anode surface), indicating that impregnation of Pd inhibits the structural damage of H₂S on Ni (Fig.31b). Nevertheless, there is a significant grain growth of impregnated Pd and the Pd particles as large as 100 nm are clearly visible on the surface of the Pd-impregnated Ni/GDC cermet anodes (Fig.31b).

The much lower degradation rate of Pd-impregnated Ni/GDC for the reaction in H₂S-H₂ as compared to that of pure Ni/GDC anode could be due to the fact that the covering and presence of the impregnated Pd nanoparticles on the surface of GDC and Ni particles retard the poisoning effect of H₂S in hydrogen. More detailed investigation of the H₂S poisoning on Ni/GDC and Pd-impregnated Ni/GDC would

be needed to fundamentally understand the promotion effect of Pd nanoparticles in reducing the H₂S poisoning effect on Ni/GDC anodes.

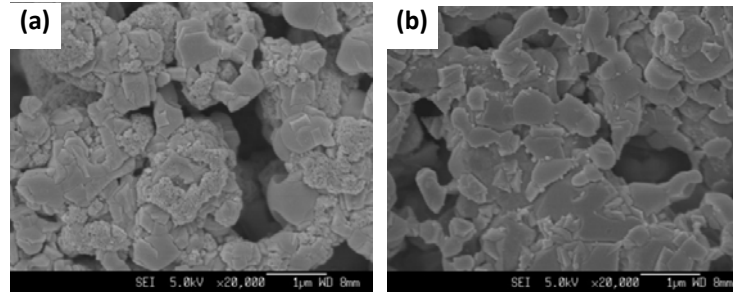
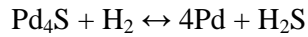


Figure 31. FESEM micrographs of (a) Ni/GDC, (b) Ni/GDC-Pd-2 anodes after polarization performance testing in 100 ppm H₂S-H₂ fuel at 800°C for 55 h.

One of the explanations for the promotion effect of PdO may be related to the equilibrium and reversibility between Pd₄S and Pd when Pd is exposed to a H₂S-containing environment at temperature above 764°C, according to Iyoha et al.[32]:



Conclusions

The effect of H₂S on the electrode behavior of Pd-impregnated Ni/GDC anodes in H₂S-H₂ fuel was investigated in details. The results show that the impregnated PdO nanoparticles reduce significantly the electrode polarization resistance and enhance the stability of the polarization performance of the Ni/GDC anodes. The infiltrated nano-sized PdO particles may effectively inhibit the reaction between sulfur and nickel and GDC particles, reducing the poisoning effect of H₂S on the activity and structure of Ni/GDC anodes.

Chapter 7: Sulfur tolerance of GDC and Pd-CeO₂ impregnated Ni/GDC anodes

Background

As shown in Chapter 6, the sulfur tolerance of Ni/GDC cermet anode is improved significantly by Pd impregnation. However, the agglomeration of Pd nanoparticles is still a concern and the stability of the Pd-impregnated Ni/GDC anodes needs to be improved. Thus, co-impregnation of Pd and CeO₂ may improve the thermal stability of Pd and enhance the performance activity and stability of Ni/GDC anodes in H₂S-H₂. Here the GDC and Pd-CeO₂ impregnation systems were investigated to improve the stability and activity of the impregnated Ni/GDC cermet anodes.

Experimental

Ni/GDC electrodes were impregnated by GDC and Pd-CeO₂ and the procedure was the same as that of Pd impregnation. NiO/GDC electrodes were impregnated with 0.194, 0.288 and 0.542 mg cm⁻² GDC and designated as Ni/GDC-GDC-1, Ni/GDC-GDC-2 and Ni/GDC-GDC-3, respectively.

Pd-CeO₂ impregnation of Ni/GDC electrodes was carried out by placing a droplet of mixed solution of palladium nitrate (Pd(NO₃)₂·6H₂O, Aldrich-Sigma) and cerium nitrate solution (Ce(NO₃)₃·xH₂O, Aldrich-Sigma) with metal ion concentration of 0.2 mol L⁻¹ on the surface of the anode and the solution infiltrated into the porous coating by a capillary force. The impregnated anodes were heated at 800°C for 1 h. The loading of impregnated Pd-CeO₂ was 0.17 mgcm⁻².

Results and discussion

GDC-impregnated Ni/GDC anodes

The impedance studies of the oxidation reaction in H₂ and 100 ppm H₂S-H₂ at 800°C indicate that GDC-impregnated Ni/GDC cermet anode is significantly active as compared to that of pure Ni/GDC anodes. For example, in the case of Ni/GDC-GDC-1, R_E is 0.10 Ω cm² at 800 °C, half of the R_E value of 0.28 Ω cm² for the reaction on a pure Ni/GDC anode. The high performance of GDC-impregnated Ni/GDC anodes is also demonstrated by the polarization performance. Figure 32 is the polarization performance stability of GDC-impregnated Ni/GDC anodes tested in 100 ppm H₂S-H₂ fuel at 200 mAcm⁻² and 800°C for 50 h. As shown in Fig.32a, there is a gradual decrease of the polarization potential after introducing 100 ppm H₂S in H₂. The anode potential changed from 0.885 V to 0.830 V in a period of ~30 h, a degradation of 55 mV in the polarization potential. The degradation of Ni/GDC-GDC-1 is lower than that of the pure Ni/GDC and Pd-impregnated Ni/GDC-Pd anodes under identical testing conditions.

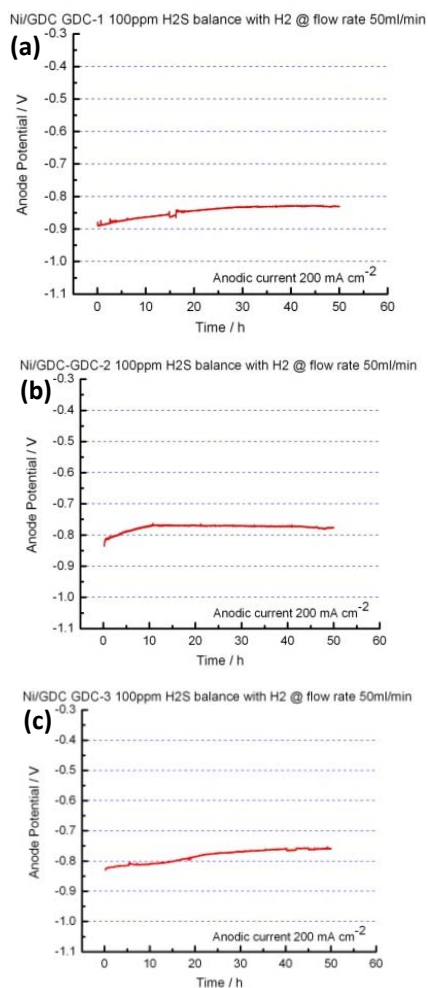


Figure 32. Polarization performance of (a) Ni/GDC-GDC-1 (GDC loading: 0.194 mg cm⁻²), and, (b) Ni/GDC-GDC-2 (GDC loading: 0.288 mg cm⁻²), and (c) Ni/GDC-GDC-3 (GDC loading: 0.542 mg cm⁻²) anodes in 100 ppm H₂S-H₂ at 200 mA cm⁻² and 800°C.

Figure 33 is the SEM micrographs of Ni/GDC-GDC-2 after polarization performance testing for 55 h in 100 ppm H₂S-H₂. There is also a significant change on the surface of the Ni/GDC anode. This indicates that the impregnated GDC nanoparticle may not be able to completely inhibit the sulfur-poisoning of the Ni/GDC anodes.

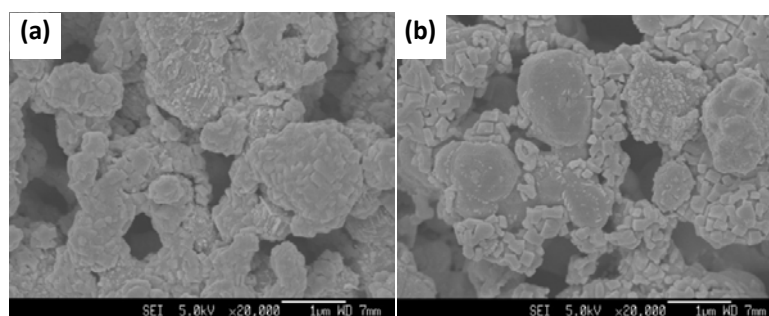


Figure 33. SEM micrographs of Ni/GDC-GDC-2 anodes after polarization performance testing in 100 ppm H₂S-H₂ at 800°C for 55 h. (a) and (b) were taken from different parts of the Ni/GDC anodes.

Pd-CeO₂-impregnated Ni/GDC anodes

Figure 34 is the impedance curves of the hydrogen oxidation reaction in 100 ppm H₂S-H₂ on a Pd-CeO₂ impregnated Ni/GDC (Pd-CeO₂ loading: 0.17 mg cm⁻²) anodes at 800°C. The original R_E in H₂ before the current passage was 0.112 Ωcm^2 and increased to 0.277 Ωcm^2 after polarized at 200 mAcm⁻² and 800°C for 5 h. After switching to 100ppm H₂S-H₂ fuel, R_E increased to 0.694 Ωcm^2 after polarized at 200 mAcm⁻² and 800°C for 50 h. The increase in R_E could be partially due to some agglomeration of the impregnated Pd-CeO₂ nanoparticles. The impregnation of Pd-CeO₂ also leads to the significant reduction and separation of the electrode impedance arcs as compared to that on pure Ni/GDC anodes. This indicates that Pd-CeO₂ may have significant effect on the promotion of the diffusion and dissociation steps of the H₂ oxidation reaction in the presence of H₂S, consistent with recently reported by Babaei et al.[33].

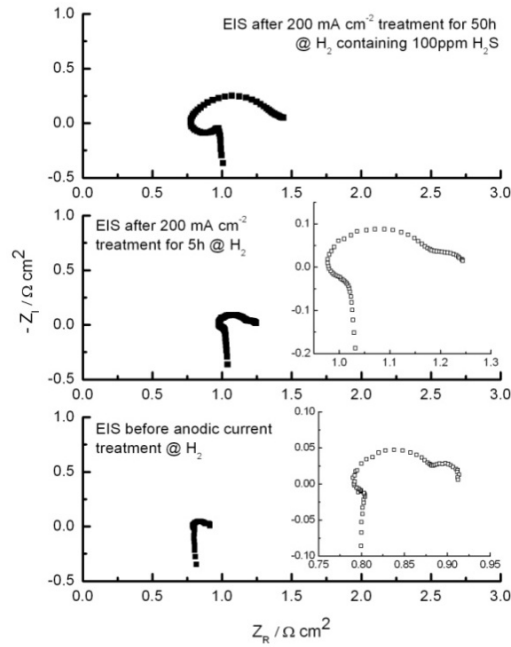


Figure 34. Impedance curves of Pd-CeO₂-impregnated Ni/GDC anodes in H₂ and 100 ppm H₂S-H₂ measured at open circuit before and after polarized at 200 mAcm⁻² and 800°C.

Figure 35 is the polarization performance of the Pd-CeO₂-impregnated Ni/GDC anodes in 100 ppm H₂S-H₂ at 200 mA cm⁻² and 800 °C for 50 h. As shown in the figure, there is a rapid decrease of the polarization potential after introducing 100 ppm H₂S in H₂ for the hydrogen oxidation reaction on the Pd-CeO₂ impregnated Ni/GDC anode. The anode potential decreased from 0.855 V to 0.818 V after the introducing 100ppm H₂S. However, there is no significant change in the polarization potential during the polarization period at 200 mAcm⁻² for 50 h, indicating the enhanced stability of the Pd-CeO₂ impregnated Ni/GDC anodes in H₂S-H₂, as

compared to the performance stability curves observed for the reaction on Pd-impregnated and GDC-impregnated Ni/GDC anodes.

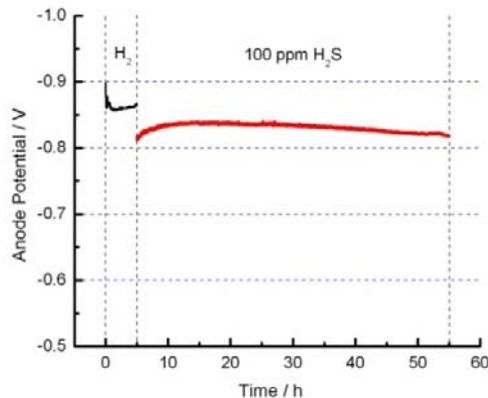


Figure 35. Polarization performance of Ni/GDC-Pd-Ce anodes in H_2 and 100 ppm $\text{H}_2\text{S-H}_2$ measured at 200 mA cm^{-2} anodic current and 800°C .

Figure 36 is the FESEM micrographs of the Pd-CeO₂ impregnated Ni/GDC anodes after polarized at 200 mA cm^{-2} and 800°C in 100 ppm $\text{H}_2\text{S-H}_2$ for 50 h. The FESEM images were taken on the anode surface close to the edge of the electrode. Formation of nickel sulfide was still observed on the surface of some Ni grains of the impregnated Ni/GDC anodes. However, it is most important to note that majority of the Ni grains are still intact, indicating that impregnated Pd-CeO₂ nanoparticles effectively reduce the structural damage of the poisoning effect of H_2S and inhibit the formation of nickel sulfide.

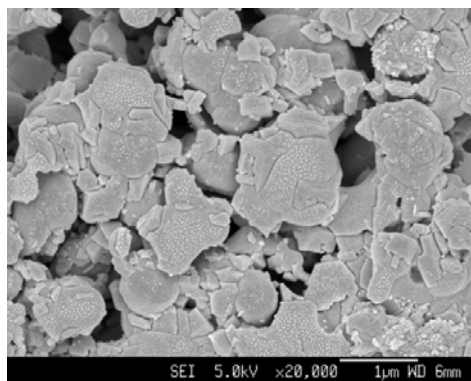


Figure 36. FESEM micrographs of the Pd-Ce impregnated Ni/GDC anodes after polarized at 200 mA cm^{-2} and 800°C in 100 ppm $\text{H}_2\text{S-H}_2$ for 50 h.

Conclusions

GDC-impregnated Ni/GDC anodes show the significant enhancement of the sulfur-tolerance of the anodes. However, the microstructure of GDC-impregnated Ni/GDC anodes still changes significantly in $\text{H}_2\text{S-H}_2$, indicating that GDC nanoparticles may not be able to completely inhibit the poisoning effect of sulfur on Ni/GDC anodes under present conditions studied.

Co-impregnation of Pd-CeO₂ was found to be most effective to enhance the activity of the Ni/GDC anodes for the hydrogen oxidation reaction in H₂S-H₂ and the polarization performance is stable under the condition of 100 ppm H₂S-H₂ and 200 mAcm⁻² at 800°C for 50 hrs. Most important, the SEM results indicate that the impregnated Pd-CeO₂ nanoparticles are effective to retard the poisoning effect of sulfur on the microstructure of Ni/GDC anodes, as compared the inhibiting effect of impregnation of Pd or GDC nanoparticles separately.

List of Publications

Publications by the project:

1. Yinmei Ye, Tianmin He, Yibin Li, Ee Ho Tang, Thomas L Reitz and San Ping Jiang, 2008, "Pd-promoted $\text{La}_{0.75}\text{Sr}_{0.25}\text{Cr}_{0.5}\text{Mn}_{0.5}\text{O}_3/\text{YSZ}$ composite anodes for direct utilization of methane in SOFCs", *Journal of the Electrochemical Society*, vol.**155** (8), B811-B818.
2. San Ping Jiang, Yinmei Ye, Tianmin He, and See Boon Ho, 2008, "Nanostructured palladium- $\text{La}_{0.75}\text{Sr}_{0.25}\text{Cr}_{0.5}\text{Mn}_{0.5}\text{O}_3/\text{Y}_2\text{O}_3\text{-ZrO}_2$ composite anodes for direct methane and ethanol solid oxide fuel cells", *Journal of Power Sources*, vol.**185**, 179-182.
3. San Ping Jiang, Lan Zhang and Hongquan He, 2009, "Electrode behavior of Ni/GDC and Pd-impregnated Ni/GDC cermets in $\text{H}_2/\text{H}_2\text{S}$ fuels of solid oxide fuel cells", *ECS Transactions*, vol.**25** (2), 2067-2072.

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